



Imperial Tobacco Australia Limited
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 2nd March 2018 to 1st March 2019.
(pursuant to Clause 6.3(i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000).

Davidoff Classic

Product Weight : 0.8940g

Tobacco Weight :0.6453g

Ingredients listed in descending order by weight:

Tobacco
Water
Propylene glycol
Invert sugar
Sucrose and/or sucrose syrup
Cocoa and cocoa products
Flavourings
Processing aids

NOTES:

- * Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.
- * Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.
- * Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.
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Davidoff Gold

Product Weight : 0.8939g

Tobacco Weight : 0.6453g

Ingredients listed in descending order by weight:

Tobacco
Water
Propylene glycol
Invert sugar
Sucrose and/or sucrose syrup
Cocoa and cocoa products
Flavourings
Processing aids

NOTES:

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Escort Blue

Product Weight : 0.8683g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

NOTES:

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Escort Red

Product Weight : 0.8683g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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Escort Silver

Product Weight : 0.8385g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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Escort Sky Blue

Product Weight : 0.8684g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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Horizon 93mm Long Blue

Product Weight : 0.9313g

Tobacco Weight :0.6951g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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Horizon 93mm Long Purple

Product Weight : 0.9313g

Tobacco Weight :0.6951g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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Horizon 93mm Long Gold

Product Weight : 0.9313g

Tobacco Weight : 0.6951g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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Horizon 93mm Long Red

Product Weight : 0.9313g

Tobacco Weight :0.6951g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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Horizon Blue

Product Weight : 0.8683g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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Horizon Menthol Blue

Product Weight : 0.8793g

Tobacco Weight : 0.6637g

Ingredients listed in descending order by weight:

Tobacco
Water
Menthol
Propylene glycol
Processing aids

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Horizon Menthol Yellow

Product Weight : 0.8417g

Tobacco Weight :0.5876g

Ingredients listed in descending order by weight:

Tobacco
Water
Menthol
Propylene glycol
Processing aids

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Horizon Orange

Product Weight : 0.8385g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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Horizon Purple

Product Weight : 0.8683g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Horizon Red

Product Weight : 0.8717g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Horizon White

Product Weight : 0.8384g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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Horizon Yellow

Product Weight : 0.8384g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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JPS Blue

Product Weight : 0.9356g

Tobacco Weight :0.7235g

Ingredients listed in descending order by weight:

Tobacco
Water

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JPS Gold

Product Weight : 0.8759g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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JPS Menthol

Product Weight : 0.9401g

Tobacco Weight :0.7235g

Ingredients listed in descending order by weight:

Tobacco
Water
Menthol
Propylene glycol

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JPS Red

Product Weight : 0.9214g

Tobacco Weight :0.7235g

Ingredients listed in descending order by weight:

Tobacco
Water

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JPS Silver

Product Weight : 0.8684g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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JPS Superkings Blue

Product Weight : 0.9885g

Tobacco Weight :0.7465g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

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JPS Superkings Gold

Product Weight : 0.9885g

Tobacco Weight :0.7465g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

NOTES:

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JPS Superkings Menthol

Product Weight : 1.0200g

Tobacco Weight : 0.7714g

Ingredients listed in descending order by weight:

Tobacco
Water
Propylene glycol
Menthol

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JPS Superkings Red

Product Weight : 0.9871g

Tobacco Weight :0.7465g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

NOTES:

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JPS Superkings Silver

Product Weight : 0.9949g

Tobacco Weight :0.7465g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

NOTES:

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JPS + Crushball Blue

Product Weight : 0.9389g

Tobacco Weight :0.6722g

Ingredients listed in descending order by weight:

Tobacco
Water
Flavourings
Menthol

NOTES:

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JPS+ Crushball Red

Product Weight : 0.9390g

Tobacco Weight :0.6722g

Ingredients listed in descending order by weight:

Tobacco
Water
Flavourings
Menthol

NOTES:

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JPS + Crushball Gold

Product Weight : 0.8842g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco
Water
Flavourings
Menthol
Processing aids

NOTES:

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Parker & Simpson Blue

Product Weight : 0.9324

Tobacco Weight : 0.7235

Ingredients listed in descending order by weight:

Tobacco

Water

NOTES:

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Parker & Simpson Gold

Product Weight : 0.8727

Tobacco Weight : 0.6637

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

NOTES:

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Parker & Simpson Red

Product Weight : 0.9327

Tobacco Weight : 0.7235

Ingredients listed in descending order by weight:

Tobacco
Water

NOTES:

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Peter Stuyvesant Classic Blue

Product Weight : 0.8693g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Peter Stuyvesant Filter Red

Product Weight : 0.9214g

Tobacco Weight :0.7235g

Ingredients listed in descending order by weight:

Tobacco
Water

NOTES:

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Peter Stuyvesant Refined Gold

Product Weight : 0.8684g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Peter Stuyvesant Edge Crushball Red

Product Weight : 0.8842g

Tobacco Weight : 0.6175g

Ingredients listed in descending order by weight:

Tobacco
Water
Flavourings
Processing aids

NOTES:

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Peter Stuyvesant Edge Crushball Blue

Product Weight : 0.9390g

Tobacco Weight : 0.6722g

Ingredients listed in descending order by weight:

Tobacco
Water
Flavourings
Processing aids

NOTES:

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TOBACCO INGREDIENTS

Ingredient	Quantity Not Exceeded (% of product weight)	Function
Acetoin	0.000087	Flavour
Acetylpyrazine, 2-	0.000013	Flavour
Anise star oil	0.000027	Flavour
Benzaldehyde	0.000013	Flavour
Butyric acid	<0.00001	Flavour
Caramel	0.0003	Flavour
Carob bean extract	0.0049	Flavour
Carvone	0.0084	Flavour
Cocoa and cocoa products	0.26	Flavour
Damascone, beta	0.00003	Flavour
Ethyl decanoate	<0.00001	Flavour
Ethyl hexanoate	<0.00001	Flavour
Ethyl maltol	0.0012	Flavour
Ethyl phenylacetate	<0.00001	Flavour
Glycerol	0.025	Binder
Invert sugar	0.95	Flavour
Ionone, beta-	0.000014	Flavour
Licorice extract	0.061	Flavour
Maltol	0.000015	Flavour
Menthol, l-	0.62	Flavour
Menthone	0.026	Flavour
Menthyl acetate, l-	0.047	Flavour
Methyl cyclopentenolone	<0.00001	Flavour
Methylbutyric acid, 2-	<0.00001	Flavour
Mint oil	0.12	Flavour
Nonalactone, gamma-	<0.00001	Flavour
Octalactone, gamma-	0.000013	Flavour
Peppermint oil	0.17	Flavour



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TOBACCO INGREDIENTS

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Ingredient	Quantity Not Exceeded (% of product weight)	Function
Phenethyl alcohol	0.00036	Flavour
Piperonal	0.00013	Flavour
Propylene glycol	2	Humectant
Sucrose and/or sucrose syrup	0.53	Other
Undecalactone, gamma-	<0.00001	Flavour
Nitrogen		Processing Aid
Carbon dioxide		Processing Aid



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CIGARETTE PAPER

Ingredient	Quantity Not Exceeded (% of product weight)
Cellulose	3.3
Cellulose fibre	3.3
Calcium carbonate	1.5
Starch oxidised	0.21
Sodium alginate	0.21
Potassium citrate	0.13
Acacia gum	0.092
Guar gum	0.071
Processing aids	



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SIDeseam ADHESIVE

Ingredient	Quantity Not Exceeded (% of product weight)
Ethylene vinyl acetate copolymer	0.098
Polyvinyl acetate	0.016
Glyceryl triacetate	0.0034
Processing aids and preservatives	



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MONOGRAM INK / DIE PRINT INK

Ingredient	Quantity Not Exceeded (% of product weight)
Glycerol	0.0020
Alkyd resins	0.0010
Iron oxides	0.0010
Linseed oil	0.0010
Mineral oil	0.0010
Glucose, d-	0.0010
Acid blue 9 aluminium lake	0.0010
Allura red lake	0.0010
Colophony	0.0010
Pentaerythritol	0.0010
Tall oil rosin	0.0010
Amaranth	0.0010
Orange yellow S	0.0010
Silicon dioxide	0.0010
Calcium carbonate	0.0010
Brilliant blue FCF	0.0010



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TIPPING / FILTER ADHESIVES

Ingredient	Quantity Not Exceeded (% of product weight)
Ethylene vinyl acetate copolymer	0.57
Polyvinyl acetate	0.11
Polyvinyl alcohol	0.061
Polyvinyl acetate/vinyl alcohol copolymer	0.039
Styrene-, alpha-methylstyrene copolymer	0.033
Hydrocarbon waxes	0.033
Polycyclopentadiene	0.03
Hydrocarbon resin	0.021
Polyethylene wax	0.0045
Polyvinyl alcohol - partly hydrolysed	0.0022
Glyceryl triacetate	0.0017
Butylated hydroxytoluene	0.00023
Processing aids	



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FILTER PAPERS / PLUGWRAP PAPERS

Ingredient	Quantity Not Exceeded
	(% of product weight)
Cellulose fibre	1.9
Calcium carbonate	0.39
Ethyl cellulose	0.2
Polyvinyl alcohol	0.065
Viscose	0.065
Acetyl tributyl citrate	0.033
Sodium carboxy methyl cellulose	0.023
Guar gum	0.0086
Fatty acids, C16-18, calcium salts	0.000075
Urea	0.000016
Processing aids	



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FILTRATION MATERIALS

Ingredient	Quantity Not Exceeded (% of product weight)
Cellulose acetate	16
Glyceryl triacetate	1.7
Titanium dioxide	0.084
Processing aids	



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FILTER PAPER INKS / TIPPING PAPERS & TIPPING INKS

Ingredient	Quantity Not Exceeded (% of product weight)
Cellulose fibre	2.8
Cellulose	2.3
Calcium carbonate	0.62
Titanium dioxide	0.53
Calcinated Kaolin	0.38
Kaolin	0.21
Iron oxides	0.17
Talcum	0.15
Chlorite	0.12
Dextrin	0.1
Nitrocellulose	0.072
Starch oxidised	0.062
Aluminium hydroxide	0.055
Disodium hydrogenphosphate	0.043
Acetyl tributyl citrate	0.032
Alkyl ketene dimer	0.011
Rosin, modified	0.0073
2,5-Furandione, dihydro-, mono-C15-20-alkenyl	0.0033
Polyamide epichlorohydrin resin	0.0029
Processing aids	