BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED

Australia Ingredients Report

1 March 2017 - 1 March 2018

[Section A - By- Brand Variant Ingredients List](#sectionA)

[Section B - Composite List of Tobacco Ingredients](#sectionB)

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SECTION A

## Benson & Hedges Classic + Firmer Feel Filter

Product weight: 0.8912 g

Tobacco weight: 0.6540 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Benson & Hedges Fine + Firmer Feel Filter

Product weight: 0.8664 g

Tobacco weight: 0.5472 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Benson & Hedges Rich + Firmer Feel Filter

Product weight: 0. 9062 g

Tobacco weight: 0. 6539 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Benson & Hedges Smooth + Firmer Feel Filter

Product weight: 0.9278 g

Tobacco weight: 0.6163 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Benson & Hedges Subtle + Firmer Feel Filter

Product weight: 0. 8621 g

Tobacco weight: 0. 5762 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Benson & Hedges Ultimate + Firmer Feel Filter

Product weight: 0. 8371 g

Tobacco weight: 0. 5512 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Dunhill Distinct Blue + Taste Flow Filte

Product weight: 0.9530 g

Tobacco weight: 0.6469 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Dunhill Infinite White + Taste Flow Filter

Product weight: 0. 8647 g

Tobacco weight: 0.5586 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Dunhill Premier Red + Taste Flow Filter

Product weight: 0. 9410 g

Tobacco weight: 0.6349 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Dunhill Refined Grey + Taste Flow Filter

Product weight: 0. 8561 g

Tobacco weight: 0.5499 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Dunhill Arctic Crush

Product weight: 0.9360 g

Tobacco weight: 0.6134 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Menthol

Cocoa powder

Licorice extract, fluid

Flavourings

Processing aids

## Dunhill Fine Cut Navy

Product weight: 0.9650 g

Tobacco weight: 0.6599 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Cocoa powder

Licorice extract, fluid

Flavourings

Processing aids

## Dunhill Fine Cut White

Product weight: 0.9650

Tobacco weight: 0.6712 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Cocoa powder

Licorice extract, fluid

Flavourings

Processing aids

## Dunhill Tokyo Crush

Product weight: 0.9530 g

Tobacco weight: 0.6258 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Dunhill New York Crush

Product weight: 0.9530 g

Tobacco weight: 0.6258 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Holiday Bright Blue

Product weight: 0.7949 g

Tobacco weight: 0.5000 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Holiday Sun Gold

Product weight: 0.7949 g

Tobacco weight: 0.5000 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Holiday Sea Green

Product weight: 0.8111 g

Tobacco weight: 0.5172 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Menthol

Cocoa powder

Licorice extract

Flavourings

Processing aids

## Holiday Dawn Grey

Product weight: 0.7793 g

Tobacco weight: 0.5325 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Holiday Rich Red

Product weight: 0.8024 g

Tobacco weight: 0.5205 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Holiday Warm Purple

Product weight: 0.7893 g

Tobacco weight: 0.5374 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Kent M-Tek Futura

Product weight: 0.9200 g

Tobacco weight: 0.6448 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Menthol

Cellulose fibre

Cocoa powder

Guar gum

Licorice extract, fluid

Flavourings

Processing aids

## Pall Mall Rich Blue

Product weight: 0.8947 g

Tobacco weight: 0.6551 g

Ingredients listed in descending order by weight:

Tobacco

Water

## Pall Mall Original Red

Product weight: 0.9209 g

Tobacco weight: 0.6277 g

Ingredients listed in descending order by weight:

Tobacco

Water

## Pall Mall Amber

Product weight: 0.8491 g

Tobacco weight: 0.6023 g

Ingredients listed in descending order by weight:

Tobacco

Water

## Pall Mall Slims Amber

Product weight: 0.6280 g

Tobacco weight: 0.4491 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Pall Mall Slims Blue

Product weight: 0.6270 g

Tobacco weight: 0.4491 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Pall Mall Slims Green

Product weight: 0.6460 g

Tobacco weight: 0.4641 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Menthol

Cocoa powder

Licorice extract

Flavourings

Processing aids

## Pall Mall Slims Purple

Product weight: 0.6370 g

Tobacco weight: 0.4550 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Rothmans Black + Firmer Feel Filter

Product weight: 0.9413 g

Tobacco weight: 0.6983 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Rothmans Red + Firmer Feel Filter

Product weight: 0.9200 g

Tobacco weight: 0.6983 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Rothmans Blue + Firmer Feel Filter

Product weight: 0.9264 g

Tobacco weight: 0.6978 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Rothmans Gold + Firmer Feel Filter

Product weight: 0.8887 g

Tobacco weight: 0.6474 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Rothmans Menthol Green + Firmer Feel Filter

Product weight: 0.8738 g

Tobacco weight: 0.6206 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Menthol

Cocoa powder

Licorice extract, fluid

Flavourings

Processing aids

## Rothmans Silver + Firmer Feel Filter

Product weight: 0.9008 g

Tobacco weight: 0.6636 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Rothmans Superkings Red

Product weight: 1.0470 g

Tobacco weight: 0.7956 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Rothmans Superkings Blue

Product weight: 1.0550 g

Tobacco weight: 0.7957 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Rothmans Superkings Menthol Green

Product weight: 1.0110 g

Tobacco weight: 0.7456 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Menthol

Cocoa powder

Licorice extract, fluid

Flavourings

Processing aids

## Rothmans Red + Cool Crush

Product weight: 0.9417 g

Tobacco weight: 0.6513 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Rothmans Blue + Cool Crush

Product weight: 0.9417 g

Tobacco weight: 0.6495 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Rothmans Gold + Cool Crush

Product weight: 0.9417 g

Tobacco weight: 0.6495 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Shuang Xi Original Red

Product weight: 0.8770 g

Tobacco weight: 0.6293 g

Ingredients listed in descending order by weight:

Tobacco

Water

Propylene glycol

Glycerol

Flavourings

Processing aids

## Shuang Xi Original Blue

Product weight: 0.8736 g

Tobacco weight: 0.6330 g

Ingredients listed in descending order by weight:

Tobacco

Water

Propylene glycol

Glycerol

Flavourings

## Shuang Xi International Red

Product weight: 0.8770 g

Tobacco weight: 0.6372 g

Ingredients listed in descending order by weight:

Tobacco

Water

## Processing aids Shuang Xi International Blue

Product weight: 0.8736 g

Tobacco weight: 0.6330 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

## Vogue Superslims Bleue

Product weight: 0.6740 g

Tobacco weight: 0.5144 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Cellulose fibre

Calcium carbonate

Flavourings

Sorbitol

Processing aids

## Vogue Superslims Menthe

Product weight: 0.5670 g

Tobacco weight: 0.4050 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Menthol

Cellulose fibre

Calcium carbonate

Flavourings

Processing aids

## Winfield Original Sky Blue

Product weight: 0.8401 g

Tobacco weight: 0.6029 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Original Gold

Product weight: 0.8581 g

Tobacco weight: 0.6018 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Original Blue

Product weight: 0.8577 g

Tobacco weight: 0.6394 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Original Red

Product weight: 0.8699 g

Tobacco weight: 0.6581 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Original Grey

Product weight: 0.8140 g

Tobacco weight: 0.5654 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Original Red + Taste Flow Filter

Product weight: 0.9149 g

Tobacco weight: 0.6127 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Original Blue + Taste Flow Filter

Product weight: 0.9043 g

Tobacco weight: 0.6272 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Original Gold + Taste Flow Filter

Product weight: 0.9088 g

Tobacco weight: 0.6027 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Original Grey + Taste Flow Filter

Product weight: 0.9054 g

Tobacco weight: 0.5993 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Original Sky Blue + Taste Flow Filter

Product weight: 0.8965 g

Tobacco weight: 0.5904 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Original White + Taste Flow Filter

Product weight: 0.9095 g

Tobacco weight: 0.6034 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Menthol Fresh

Product weight: 0.8962 g

Tobacco weight: 0.6395 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Menthol

Cocoa powder

Flavourings

Processing aids

## Winfield Optimum Menthol Boost

Product weight: 0.9508 g

Tobacco weight: 0.6349 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Menthol

Cocoa powder

Flavourings

Processing aids

## Winfield Optimum Crush Blue

Product weight: 0.9478 g

Tobacco weight: 0.6167 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Optimum Crush Gold

Product weight: 0.9240 g

Tobacco weight: 0.5929 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Optimum Crush Green

Product weight: 0.9508 g

Tobacco weight: 0.6349 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Menthol

Cocoa powder

Flavourings

Processing aids

## Winfield Optimum Crush Sky

Product weight: 0.9174 g

Tobacco weight: 0.5819 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Optimum Crush Summer Rush

Product weight: 0.8810 g

Tobacco weight: 0.5701 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Explorer Country Blend

Product weight: 0.9088 g

Tobacco weight: 0.6027 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Flavourings

Processing aids

## Winfield Explorer Coastal Blend

Product weight: 0.9088 g

Tobacco weight: 0.6027 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Flavourings

Processing aids

## Winfield Explorer Outback Blend

Product weight: 0.9088 g

Tobacco weight: 0.6027 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Flavourings

Processing aids

## Winfield Jets Original Blue

Product weight: 0.6560 g

Tobacco weight: 0.4791 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

## Winfield Jets Original Gold

Product weight: 0.6560 g

Tobacco weight: 0.4791 g

Ingredients listed in descending order by weight:

Tobacco

Water

Sugar, invert

Propylene glycol

Glycerol

Processing aids

SECTION B

| INGREDIENT  (in alphabetical order) | QUANTITY  NOT EXCEEDED  (% of product weight) | FUNCTION |
| --- | --- | --- |
| Acetanisole | 0.00001 | Flavouring |
| Acetic Acid | 0.00319 | Flavouring |
| Acetoin | 0.00004 | Flavouring |
| Ambroxide | 0.00001 | Flavouring |
| Angelica Root Oil | 0.00001 | Flavouring |
| Apple Juice/Concentrate | 0.00815 | Flavouring |
| Apricot Extract | 0.00393 | Flavouring |
| Balsam Oil, Peru | 0.00041 | Flavouring |
| Benzaldehyde | 0.00008 | Flavouring |
| Benzoin Resinoid Sumatra | 0.00010 | Flavouring |
| Benzyl Benzoate | 0.00002 | Flavouring |
| Benzyl Carbinol | 0.00168 | Flavouring |
| Butanol (1-) | 0.00015 | Flavouring |
| Butyl Acetate | 0.00042 | Flavouring |
| Butyl Butyrate | 0.00060 | Flavouring |
| Butyric Acid (N-) | 0.00027 | Flavouring |
| Calcium Carbonate | 0.56208 | Filler |
| Cane Sugar Extract | 0.00018 | Flavouring |
| Caraway Seed Oil | 0.00014 | Flavouring |
| Cardamom Seed Oil | 0.00069 | Flavouring |
| Carob Bean Extract | 0.03710 | Flavouring |
| Carvone (L-) | 0.00066 | Flavouring |
| Cassia Bark Oil | 0.00027 | Flavouring |
| Cellulose Fibre | 0.92396 | Binder |
| Citral | 0.00018 | Flavouring |
| Clary Sage Oil | 0.00002 | Flavouring |
| Cocoa Extract | 0.01751 | Flavouring |
| Cocoa Powder | 0.79533 | Flavouring |
| Coffee Extract | 0.00027 | Flavouring |
| Coriander Seed Oil | 0.00221 | Flavouring |
| Corn Syrup,High Fructose | 0.00001 | Flavouring |
| Damascenone (Beta-) | 0.00030 | Flavouring |
| Davana Oil | 0.00013 | Flavouring |
| Decalactone (Delta-) | 0.00001 | Flavouring |
| Dill Herb Extract | 0.00016 | Flavouring |
| Dimethoxyphenol (2,6-) | 0.00018 | Flavouring |
| Dimethyl-1,2-Cyclopentadione (3,4-) | 0.00022 | Flavouring |
| Dimethyldihydrofuranolone (2,5-) | 0.00001 | Flavouring |
| Ethyl Acetate | 0.00393 | Flavouring |
| Ethyl Butyrate | 0.00437 | Flavouring |
| Ethyl Guaiacol (4-) | 0.00015 | Flavouring |
| Ethyl Heptanoate | 0.00001 | Flavouring |
| Ethyl Hexanoate | 0.00090 | Flavouring |
| Ethyl Isovalerate | 0.00002 | Flavouring |
| Ethyl Maltol | 0.00088 | Flavouring |
| Ethyl Propionate | 0.00044 | Flavouring |
| Ethyl Trans-2-Butenoate | 0.00009 | Flavouring |
| Ethyl Vanillin | 0.00375 | Flavouring |
| Eucalyptol | 0.00014 | Flavouring |
| Fenugreek Extract | 0.00438 | Flavouring |
| Fenugreek Oleoresin | 0.00049 | Flavouring |
| Fig Extract | 0.00571 | Flavouring |
| Geraniol | 0.00021 | Flavouring |
| Geranyl Acetate | 0.00020 | Flavouring |
| Glycerol | 2.14530 | Humectant |
| Grapefruit Oil, Expressed | 0.00014 | Flavouring |
| Guar Gum | 0.77235 | Binder |
| Heptanone (2-) | 0.00009 | Flavouring |
| Hexalactone (Gamma-) | 0.00030 | Flavouring |
| Hydroxyphenyl)-2-Butanone(4-(Para-) | 0.00083 | Flavouring |
| Ionone (Alpha-) | 0.00045 | Flavouring |
| Ionone (Beta-) | 0.00030 | Flavouring |
| Irone (Alpha-) | 0.00001 | Flavouring |
| Isoamyl Acetate | 0.00150 | Flavouring |
| Isoamyl Isovalerate | 0.00066 | Flavouring |
| Isoamyl Phenylacetate | 0.00002 | Flavouring |
| Isobutyraldehyde | 0.00001 | Flavouring |
| Isobutyric Acid | 0.00009 | Flavouring |
| Isovaleric Acid | 0.00044 | Flavouring |
| Licorice Extract, Fluid | 0.57282 | Flavouring |
| Linalool | 0.00014 | Flavouring |
| Linalyl Acetate | 0.00014 | Flavouring |
| Lovage Extract | 0.00002 | Flavouring |
| Maltol | 0.00256 | Flavouring |
| Menthol | 1.24950 | Flavouring |
| Menthone | 0.00032 | Flavouring |
| Menthyl Acetate | 0.00063 | Flavouring |
| Menthyl Isovalerate | 0.00002 | Flavouring |
| Methoxy Benzaldehyde (Para-) | 0.00022 | Flavouring |
| Methoxy-3-Methyl Pyrazine (2 Or 5 Or 6-) | 0.00001 | Flavouring |
| Methoxy-4-Methylphenol (2-) | 0.00015 | Flavouring |
| Methyl Butyraldehyde (3-) | 0.00001 | Flavouring |
| Methyl Butyric Acid (2-) | 0.00001 | Flavouring |
| Methyl Cyclopentenolone | 0.00165 | Flavouring |
| Methyl Quinoxaline (5-) | 0.00001 | Flavouring |
| Methyl-2,3-Cyclohexadione (1-) | 0.00014 | Flavouring |
| Molasses, Sugar Cane | 0.00011 | Flavouring |
| Nerol | 0.00011 | Flavouring |
| Nonalactone (Gamma-) | 0.00015 | Flavouring |
| Nutmeg Oil | 0.00003 | Flavouring |
| Orange Oil, Distilled | 0.00001 | Flavouring |
| Orange Oil, Sweet | 0.00028 | Flavouring |
| Patchouly Oil | 0.00001 | Flavouring |
| Peppermint Oil | 0.01260 | Flavouring |
| Peppermint Oil, Terpeneless | 0.00157 | Flavouring |
| Phenethyl Acetate | 0.00001 | Flavouring |
| Phenyl Acetic Acid | 0.00001 | Flavouring |
| Phenylcarbinol | 0.00784 | Flavouring |
| Piperonal | 0.00371 | Flavouring |
| Propylene Glycol | 2.84492 | Humectant |
| Propylidene Phthalide (3-) | 0.00001 | Flavouring |
| Prune Extract | 0.00357 | Flavouring |
| Prune Juice/Concentrate | 0.01253 | Flavouring |
| Rhodinol | 0.00033 | Flavouring |
| Rose Oil, Red | 0.00016 | Flavouring |
| Rose Oxide | 0.00030 | Flavouring |
| Sodium Citrate | 0.00016 | Flavouring |
| Sorbitol | 0.00056 | Humectant |
| Spearmint Oil | 0.07257 | Flavouring |
| Styrax Extract | 0.00001 | Flavouring |
| Sugar, Invert | 2.87174 | Flavouring |
| Sugar, White | 0.00004 | Flavouring |
| Terpineol (Alpha-) | 0.00014 | Flavouring |
| Terpinyl Acetate | 0.00014 | Flavouring |
| Triethyl Citrate | 0.00941 | Flavouring |
| Trimethyl Pyrazine (2,3,5-) | 0.00001 | Flavouring |
| Undecalactone (Gamma-) | 0.00049 | Flavouring |
| Valerian Root Oil | 0.00088 | Flavouring |
| Valerolactone (Gamma-) | 0.00001 | Flavouring |
| Vanilla Extract | 0.00185 | Flavouring |
| Vanilla Oleoresin | 0.00006 | Flavouring |
| Vanillin | 0.00679 | Flavouring |
| Vetiver Oil | 0.00015 | Flavouring |
| Water | 14.80000 | Humectant |

SECTION C

## Cigarette Paper

| INGREDIENT  (in descending order by weight) | QUANTITY NOT EXCEEDED  (% of product weight) |
| --- | --- |
| Cellulose Fibre | 3.78166 |
| Calcium Carbonate | 1.7276 |
| Sodium Alginate | 0.22778 |
| Sodium Citrate | 0.10798 |
| Potassium Citrate | 0.04547 |

## Monogram Ink / Die Print Ink

| INGREDIENT (in descending order by weight) | QUANTITY NOT EXCEEDED(% of product weight) |
| --- | --- |
| Alkyd Resin | 0.00259 |
| Iron Oxide Black | 0.00253 |
| Brilliant Blue Fcf | 0.00213 |
| Allura Red Lake | 0.00203 |
| Mineral Oil | 0.00168 |
| Soybean Oil, Polymer With Isophthalic Acid And Pentaerythritol | 0.00167 |
| Linseed Oil | 0.00086 |
| Brilliant Blue Fcf Aluminium Lake | 0.00043 |
| Calcium Carbonate | 0.00021 |
| Erythrosine Lake | 0.00016 |
| Silicon Dioxide | 0.00001 |

## Filtration Materials

| INGREDIENT (in descending order by weight) | QUANTITY NOT EXCEEDED (% of product weight) |
| --- | --- |
| Cellulose Acetate | 20.22141 |
| Carbon, Activated | 4.20941 |
| Glyceryl Triacetate | 2.49852 |
| Medium Chain Triglyceride | 1.90106 |
| Menthol | 1.07218 |
| Vat Green 1 | 0.65116 |
| Cellulose Fibre | 0.64464 |
| Peppermint Oil | 0.31424 |
| Filter component flavour ingredients below 0.1% | 0.24872 |
| Carrageenan | 0.13587 |
| Starch, Oxidised | 0.13587 |
| Titanium Dioxide | 0.10907 |
| Propylene Glycol | 0.10194 |
| Glycerol | 0.09860 |
| Maltitol | 0.04915 |
| Sodium Alginate | 0.01700 |
| Brilliant Blue Fcf | 0.00093 |
| Allura Red | 0.00053 |
| Tartrazine | 0.00046 |
| Calcium Chloride | 0.00030 |

## Tipping / Filter Adhesive

| INGREDIENT  (in descending order by weight) | QUANTITY NOT EXCEEDED  (% of product weight) |
| --- | --- |
| Ethylene Vinyl Acetate Copolymer | 1.29458 |
| Polyvinyl Acetate | 0.88048 |
| Glyceryl Triacetate | 0.13374 |
| Paraffin Wax | 0.11151 |
| Alpha Methyl Styrene Resin | 0.09795 |
| Hydrogenated hydrocarbon resin | 0.08423 |
| Polymer of Vinyl Acetate and Hydroxyethylene | 0.08290 |
| Starch | 0.01391 |
| Hydroxyethylene, Homopolymer | 0.00724 |

## Filter Papers / Plugwrap Papers

| INGREDIENT (in descending order by weight) | QUANTITY NOT EXCEEDED (% of product weight) |
| --- | --- |
| Cellulose Fibre | 7.52747 |
| Calcium Carbonate | 1.06426 |
| Viscose | 0.38055 |
| Starch, Oxidised | 0.25207 |
| Hydroxyethylene, Homopolymer | 0.13756 |
| Epichlorhydrin Resin | 0.04271 |
| Talcum | 0.02496 |
| Carboxymethyl Cellulose | 0.01334 |
| Sodium Carboxymethyl Cellulose | 0.01068 |
| Alkyl Ketene Dimer | 0.01014 |
| Guar Gum | 0.00152 |

## Sideseam Adhesive

| INGREDIENT  (in descending order by weight) | QUANTITY NOT EXCEEDED  (% of product weight) |
| --- | --- |
| Ethylene Vinyl Acetate Copolymer | 0.2772 |
| Polyvinyl Acetate | 0.05264 |
| Glyceryl Triacetate | 0.00468 |

## Filter Paper Inks / Tipping Papers and Tipping Inks

| INGREDIENT  (in descending order by weight) | QUANTITY NOT EXCEEDED  (% of product weight) |
| --- | --- |
| Cellulose Fibre | 3.3112 |
| Titanium Dioxide | 1.22076 |
| Aluminosilicates, Natural | 0.56153 |
| Calcium Carbonate | 0.33424 |
| Aluminium Silicate | 0.33424 |
| Iron Oxide Yellow | 0.29537 |
| Nitrocellulose | 0.18329 |
| Starch, Oxidised | 0.16697 |
| Starch, Modified | 0.16697 |
| Talc | 0.16337 |
| Ethyl Cellulose | 0.09768 |
| Acetyl Tri-Butyl Citrate | 0.07156 |
| Aluminium Hydroxide | 0.06127 |
| Mica | 0.04922 |
| Iron Oxide Red | 0.03528 |
| Starch, Phosphate | 0.03320 |
| Aluminium Sulphate | 0.02580 |
| Rosin Size | 0.02277 |
| Iron Oxide Black | 0.01992 |
| Alkyl Ketene Dimer | 0.00892 |
| Indigotine Lake | 0.00188 |
| Erythrosine Lake | 0.00112 |
| Brilliant Blue Fcf Aluminium Lake | 0.00036 |
| Quinoline Yellow | 0.00024 |
| Silicon Dioxide | 0.00004 |
| Pigment Metal 1 | 0.00003 |
| Acrylic Resin | 0.00002 |
| Pigment Blue 15.3 | 0.00001 |
| Cellulose Acetate Propionate | 0.00001 |