

**Imperial Tobacco Australia Limited**

# Australia Ingredients Report

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For Reporting Period 2nd March 2013 to 1st March 2014

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## Davidoff Classic

Product Weight: 0.8935g

Tobacco Weight: 0.6503g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Propylene glycol
4. Invert sugar
5. Sucrose and/or sucrose syrup
6. Cocoa and cocoa products
7. Flavourings
8. Processing aids

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

\*Details of non-tobacco ingredients can be found in the “Composite List of Non-Tobacco Ingredients” accompanying this report.

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## Davidoff Gold

Product Weight: 0.8989g

Tobacco Weight: 0.6503g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Propylene glycol
4. Invert sugar
5. Sucrose and/or sucrose syrup
6. Cocoa and cocoa products
7. Flavourings
8. Processing aids

### NOTES:

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## **Escort Blue**

Product Weight: 0.8441g

Tobacco Weight: 0.6438g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

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## **Escort Gold**

Product Weight: 0.8273g

Tobacco Weight: 0.5876g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

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## **Escort Menthol**

Product Weight: 0.8659g

Tobacco Weight: 0.6422g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Menthol
4. Propylene glycol
5. Processing aids

### NOTES:

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## **Escort Red**

Product Weight: 0.8441g

Tobacco Weight: 0.6438g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

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## **Escort Silver**

Product Weight: 0.7789g

Tobacco Weight: 0.5378g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

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## **Escort Sky Blue**

Product Weight: 0.7789g

Tobacco Weight: 0.5378g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

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## **Escort Yellow**

Product Weight: 0.7789g

Tobacco Weight: 0.5378g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.

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## Horizon Blue

Product Weight: 0.8441g

Tobacco Weight: 0.6438g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

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## Horizon Fusions

Product Weight: 0.8435g

Tobacco Weight: 0.6451g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Spearmint
4. Propylene glycol
5. Invert sugar
6. Sucrose and/or sucrose syrup
7. Cocoa and cocoa products
8. Flavourings

### NOTES:

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## Horizon Menthol Blue

Product Weight: 0.8800g

Tobacco Weight: 0.6638g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Menthol
4. Propylene glycol
5. Processing aids

### NOTES:

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## Horizon Menthol Yellow

Product Weight: 0.8358g

Tobacco Weight: 0.5876g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Menthol
4. Propylene glycol
5. Processing aids

### NOTES:

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## Horizon Orange

Product Weight: 0.7789g

Tobacco Weight: 0.5378g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.

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## Horizon Purple

Product Weight: 0.8444g

Tobacco Weight: 0.6438g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

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## Horizon Red

Product Weight: 0.8444g

Tobacco Weight: 0.6438g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

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## Horizon White

Product Weight: 0.7789g

Tobacco Weight: 0.5378g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

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## Horizon Yellow

Product Weight: 0.7789g

Tobacco Weight: 0.5378g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.

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## **JPS Blue**

Product Weight: 0.9269g

Tobacco Weight: 0.7135g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water

### NOTES:

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## **JPS Duo Gold**

Product Weight: 0.8728g

Tobacco Weight: 0.6011g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Flavourings
4. Menthol

### NOTES:

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## **JPS Gold**

Product Weight: 0.8572g

Tobacco Weight: 0.6438g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

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## **JPS Ice**

Product Weight: 0.8570g

Tobacco Weight: 0.6245g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Flavourings

### NOTES:

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## **JPS Menthol**

Product Weight: 0.9473g

Tobacco Weight: 0.7235g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Menthol
4. Propylene glycol

### NOTES:

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## **JPS Nano Blue**

Product Weight: 0.6974g

Tobacco Weight: 0.4916g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Propylene glycol
4. Invert sugar
5. Sucrose and/or sucrose syrup
6. Cocoa and cocoa products
7. Flavourings

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

\*Details of non-tobacco ingredients can be found in the “Composite List of Non-Tobacco Ingredients” accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as “processing aids” and/or “preservatives”. Each processing aid and preservative grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

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## **JPS Nano Gold**

Product Weight: 0.6974g

Tobacco Weight: 0.4916g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Propylene glycol
4. Invert sugar
5. Sucrose and/or sucrose syrup
6. Cocoa and cocoa products
7. Flavourings

### NOTES:

\* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

\*Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.

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## **JPS Nano Red**

Product Weight: 0.6783g

Tobacco Weight: 0.4916g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Propylene glycol
4. Invert sugar
5. Sucrose and/or sucrose syrup
6. Cocoa and cocoa products
7. Flavourings

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

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## **JPS Red**

Product Weight: 0.9197g

Tobacco Weight: 0.7135g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water

### NOTES:

\* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

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## **JPS Silver**

Product Weight: 0.8287g

Tobacco Weight: 0.5876g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

\*Details of non-tobacco ingredients can be found in the “Composite List of Non-Tobacco Ingredients” accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as “processing aids” and/or “preservatives”. Each processing aid and preservative grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

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## **JPS Sky Blue**

Product Weight: 0.8273g

Tobacco Weight: 0.5876g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

\*Details of non-tobacco ingredients can be found in the “Composite List of Non-Tobacco Ingredients” accompanying this report.

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## **JPS Superkings Blue**

Product Weight: 0.9820g

Tobacco Weight: 0.7438g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

\*Details of non-tobacco ingredients can be found in the “Composite List of Non-Tobacco Ingredients” accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as “processing aids” and/or “preservatives”. Each processing aid and preservative grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

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Commonwealth and the Manufacturers dated December 2000).

## **JPS Superkings Gold**

Product Weight: 0.9820g

Tobacco Weight: 0.7438g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

\*Details of non-tobacco ingredients can be found in the “Composite List of Non-Tobacco Ingredients” accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as “processing aids” and/or “preservatives”. Each processing aid and preservative grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

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Commonwealth and the Manufacturers dated December 2000).

## **JPS Superkings Menthol**

Product Weight: 0.9884g

Tobacco Weight: 0.7438g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Menthol
4. Processing aids

### NOTES:

\* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

\*Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as "processing aids" and/or "preservatives". Each processing aid and preservative grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

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Commonwealth and the Manufacturers dated December 2000).

## **JPS Superkings Red**

Product Weight: 0.9816g

Tobacco Weight: 0.7438g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

\*Details of non-tobacco ingredients can be found in the “Composite List of Non-Tobacco Ingredients” accompanying this report.

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Commonwealth and the Manufacturers dated December 2000).

## **JPS Superkings Silver**

Product Weight: 1.0340g

Tobacco Weight: 0.7438g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

\*Details of non-tobacco ingredients can be found in the “Composite List of Non-Tobacco Ingredients” accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as “processing aids” and/or “preservatives”. Each processing aid and preservative grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

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## **Peter Stuyvesant Classic Blue**

Product Weight: 0.8572g

Tobacco Weight: 0.6438g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

\*Details of non-tobacco ingredients can be found in the “Composite List of Non-Tobacco Ingredients” accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as “processing aids” and/or “preservatives”. Each processing aid and preservative grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

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Commonwealth and the Manufacturers dated December 2000).

## **Peter Stuyvesant Filter Red**

Product Weight: 0.9197g

Tobacco Weight: 0.7135g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water

### NOTES:

\* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

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Commonwealth and the Manufacturers dated December 2000).

## **Peter Stuyvesant Fine Gold**

Product Weight: 0.8354g

Tobacco Weight: 0.5862g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

\*Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as "processing aids" and/or "preservatives". Each processing aid and preservative grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

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## **Peter Stuyvesant Fine Silver**

Product Weight: 0.8603g

Tobacco Weight: 0.6175g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

\*Details of non-tobacco ingredients can be found in the “Composite List of Non-Tobacco Ingredients” accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as “processing aids” and/or “preservatives”. Each processing aid and preservative grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

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**Peter Stuyvesant NY Blend Rich**

Product Weight: 0.7999g

Tobacco Weight: 0.5647g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Invert sugar
4. Glycerol
5. Corn syrup
6. Propylene glycol
7. Cocoa and cocoa products
8. Flavourings
9. Processing aids

NOTES:

\* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

\*Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as "processing aids" and/or "preservatives". Each processing aid and preservative grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

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Commonwealth and the Manufacturers dated December 2000).

## **Peter Stuyvesant NY Blend Smooth**

Product Weight: 0.7999g

Tobacco Weight: 0.5647g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Invert sugar
4. Glycerol
5. Corn syrup
6. Propylene glycol
7. Cocoa and cocoa products
8. Flavourings
9. Processing aids

### NOTES:

\* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

\*Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as "processing aids" and/or "preservatives". Each processing aid and preservative grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

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Commonwealth and the Manufacturers dated December 2000).

## **Peter Stuyvesant Refined Gold**

Product Weight: 0.8603g

Tobacco Weight: 0.6175g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

### NOTES:

\* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

\*Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as "processing aids" and/or "preservatives". Each processing aid and preservative grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

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Commonwealth and the Manufacturers dated December 2000).

## **Red Fortune Bamboo**

Product Weight: 0.9165g

Tobacco Weight: 0.6658g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Glycerol
4. Citric acid

### NOTES:

\* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.

\* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

\*Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.

\* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as "processing aids" and/or "preservatives". Each processing aid and preservative grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

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## Tobacco Ingredients

Ingredient	Quantity Not Exceeded (% of product weight)	Function
Acetoin	0.000090	Flavour
Acetophenone	<0.00001	Flavour
Acetylpyrazine, 2-	0.000014	Flavour
Anethole, trans-	0.0035	Flavour
Angelica root oil	0.000010	Flavour
Anise star oil	0.000028	Flavour
Benzaldehyde	0.000013	Flavour
Butyric acid	<0.00001	Flavour
Caramel	0.00034	Flavour
Carob bean extract	0.0093	Flavour
Carvone, l-	0.0087	Flavour
Cassia extract (fistula)	0.00054	Flavour
Citric acid	0.12	Casing
Cocoa and cocoa products	0.47	Flavour
Coffee extract	0.00077	Flavour
Corn syrup	0.68	Flavour
Damascone, beta-	0.000031	Flavour
Dextrose	0.0057	Flavour
Diacetyl	<0.00001	Flavour
Dimethoxybenzene, para-	<0.00001	Flavour
Dimethylpyrazine, 2,5-	<0.00001	Flavour
Ethyl decanoate	<0.00001	Flavour
Ethyl hexanoate	<0.00001	Flavour
Ethyl maltol	0.0012	Flavour
Ethyl phenylacetate	<0.00001	Flavour
Ethyl-3,(5 or 6)dimethylpyrazine, 2-	<0.00001	Flavour
Fig juice concentrate and/or extract	0.060	Flavour
Glycerol	1.5	Humectant/Solvent
Invert sugar	1.9	Flavour
Ionone-beta	0.000014	Flavour
Isobutyraldehyde	<0.00001	Flavour
Licorice extract	0.17	Flavour

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**Tobacco Ingredients (continued)**

Ingredient	Quantity Not Exceeded (% of product weight)	Function
Maltol	0.000016	Flavour
Menthol	0.74	Flavour
Menthone	0.026	Flavour
Menthyl acetate	0.049	Flavour
Methoxybenzaldehyde, para-	<0.00001	Flavour
Methyl butyraldehyde, 3-	<0.00001	Flavour
Methyl cyclopentenolone	0.000020	Flavour
Methylbutyric acid, 2-	<0.00001	Flavour
Mint oil	0.13	Flavour
Nonalactone, gamma-	<0.00001	Flavour
Octalactone, gamma-	0.000014	Flavour
Peppermint oil	0.18	Flavour
Phenethyl alcohol	0.00037	Flavour
Piperonal	0.00013	Flavour
Propylene glycol	2.1	Humectant/Solvent
Raisin extract and/or concentrate	0.043	Flavour
Rum	0.0025	Flavour
Spearmint	3.6	Flavour
Spearmint oil	0.095	Flavour
Sucrose and/or sucrose syrup	0.93	Flavour
Tamarind extract	0.0039	Flavour
Tetramethylpyrazine, 2,3,5,6-	0.000014	Flavour
Undecalactone, gamma-	<0.00001	Flavour
Valerolactone, gamma-	<0.00001	Flavour
Vanillin	0.0051	Flavour
Ethanol		Processing aid/Solvent
Carbon dioxide		Processing aid
Isopentane		Processing aid
Nitrogen		Processing aid

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**Cigarette Paper**  
**Ingredient**

	<b>Quantity Not Exceeded (% of product weight)</b>
Cellulose	3.3
Calcium carbonate	1.7
Distarch phosphate	0.24
Sodium alginate	0.21
Potassium citrate	0.13
Guar gum	0.044
Processing aids	

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**Sideseam Adhesive**

**Ingredient**

**Quantity  
Not Exceeded  
(% of product weight)**

Ethylene vinyl acetate copolymer  
Polyvinyl acetate  
Polyvinyl alcohol  
Processing aids and preservatives

0.11  
0.024  
0.00048

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 Commonwealth and the Manufacturers dated December 2000).

**Monogram Ink / Die Print Ink**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Linseed oils	0.0020
Mineral oils	0.0020
Silicon dioxide	0.0020
Acid blue 9 aluminium lake	0.0010
Alkyd resin	0.0010
Allura red lake	0.0010
Aluminium oxide	0.0010
Brilliant blue FCF	0.0010
Butylated hydroxytoluene	0.0010
Calcium carbonate	0.0010
Colophony	0.0010
Dextrose	0.0010
Iron oxides (black)	0.0010
Linseed oil alkyd	0.0010
Linseed oil modified	0.0010
Lithol rubine BK	0.0010
Orange yellow S	0.0010
Pentaerythritol	0.0010
Phenol derivative	0.0010
Pigment blue 15	0.0010
Pigment yellow 100	0.0010
Ponceau 4R	0.0010
Rosin polymer modified	0.0010
Tall oil rosin	0.0010
Titanium dioxide	0.0010
Processing aids	

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**Tipping / Filter Adhesives**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Ethylene vinyl acetate copolymer	0.66
Polyvinyl alcohol	0.15
Hydrocarbon waxes	0.092
Polycyclopentadiene	0.091
Diethylene glycol dibenzoate	0.060
Dipropylene glycol dibenzoate	0.060
Styrene-, alpha-methylstyrene copolymer	0.052
Polyvinyl acetate/vinyl alcohol copolymer	0.042
Polyvinyl acetate	0.029
Hydrocarbon resin	0.020
Petroleum distillates	0.020
Glyceryl triacetate	0.013
Polyethylene wax	0.0064
Boric acid	0.0021
Butylated hydroxytoluene	0.00041
Processing aids and preservatives	

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**Filter Papers / Plugwrap Papers**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Cellulose	2.2
Calcium carbonate	0.39
Ethyl cellulose	0.22
Viscose	0.18
Polyvinyl alcohol	0.089
Glyceryl triacetate	0.037
Sodium carboxy methyl cellulose	0.024
Guar gum	0.0086
Polyamidoamine epichlorhydrine resin	0.0037
Calcium stearate	0.00021
Processing aids	

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**Filtration Materials**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Cellulose acetate	18
Cellulose	4.8
Capsule ingredients	1.9
Glyceryl triacetate	1.7
Titanium dioxide	0.15
Processing aids	

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**Filter Paper Inks / Tipping Papers & Tipping Inks**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Cellulose	3.1
Calcium carbonate	0.76
Titanium dioxide	0.56
Clay, calcinated	0.46
Talcum	0.40
Kaolin	0.22
Iron oxides (black, red and yellow)	0.18
Sodium magnesium aluminosilicate	0.18
Starch	0.16
Starch oxidised	0.16
Nitrocellulose	0.083
Sodium phosphate	0.064
Acetyl tributyl citrate	0.050
Disodium hydrogenphosphate	0.044
Silicon dioxide	0.016
Sodium sulphate	0.014
Alkyl ketene dimer	0.013
Chlorite	0.012
Glyceryl triacetate	0.012
Propenoic acid, butyl ester, polymer with 1,1-dimethylethyl 2-propenoate and ethenylbenzene, 2-	0.0087
Rosin	0.0080
Sodium alginate	0.0077
Resin acids and rosin acids, modified	0.0038
Polyamide epichlorohydrin resin	0.0027
Aluminium sulphate	0.00087
Vegetable carbon	0.00071
Starch cationic	0.00053
Sodium lignosulfonate	0.00012
Processing aids	