



Imperial Tobacco Australia Limited  
Australia Ingredients Report  
By-Brand Variant Ingredients List  
For Reporting Period 2nd March 2011 to 1st March 2012.  
(pursuant to Clause 6.3(i) of the Agreement between the  
Commonwealth and the Manufacturers dated December 2000).

**Brandon Blue (version 1)**

Product Weight : 0.7958g

Tobacco Weight : 0.5816g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

- \* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.
- \* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.
- \* Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.
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**Brandon Blue (version 2)**

Product Weight : 0.8451g

Tobacco Weight : 0.6438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Brandon Maroon (version 1)**

Product Weight : 0.8016g

Tobacco Weight : 0.5955g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Brandon Maroon (version 2)**

Product Weight : 0.8456g

Tobacco Weight : 0.6438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

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**Brandon Menthol (version 1)**

Product Weight : 0.8189g

Tobacco Weight : 0.5971g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Invert sugar  
Propylene glycol  
Glycerol  
Menthol  
Processing aids

NOTES:

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**Brandon Menthol (version 2)**

Product Weight : 0.8631g

Tobacco Weight : 0.6438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Menthol  
Processing aids

NOTES:

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**Brandon Red (version 1)**

Product Weight : 0.7958g

Tobacco Weight : 0.5816g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Brandon Red (version 2)**

Product Weight : 0.8451g

Tobacco Weight : 0.6438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Brandon Silver (version 1)**

Product Weight : 0.7624g

Tobacco Weight : 0.5067g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Brandon Silver (version 2)**

Product Weight : 0.7848g

Tobacco Weight : 0.5378g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Classic Blue**

Product Weight : 0.8234g

Tobacco Weight : 0.5946g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Propylene glycol  
Flavourings  
Glycerol

NOTES:

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**Davidoff Classic**

Product Weight : 0.9341g

Tobacco Weight : 0.6919g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Invert sugar  
Sucrose and/or sucrose syrup  
Propylene glycol  
Cocoa and cocoa products  
Licorice extract  
Flavourings  
Glycerol  
Processing aids

NOTES:

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**Davidoff Classic Slims**

Product Weight : 0.5934g

Tobacco Weight : 0.4215g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Invert sugar  
Sucrose and/or sucrose syrup  
Propylene glycol  
Cocoa and cocoa products  
Licorice extract  
Flavourings  
Glycerol  
Processing aids

NOTES:

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**Davidoff Gold**

Product Weight : 0.8940g

Tobacco Weight : 0.6620g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Glycerol  
Invert sugar  
Propylene glycol  
Sucrose and/or sucrose syrup  
Cocoa and cocoa products  
Flavourings  
Processing aids

NOTES:

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**Davidoff Gold Slims**

Product Weight : 0.5934g

Tobacco Weight : 0.4215g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Invert sugar  
Sucrose and/or sucrose syrup  
Propylene glycol  
Cocoa and cocoa products  
Licorice extract  
Flavourings  
Glycerol  
Processing aids

NOTES:

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**Davidoff Rich Blue**

Product Weight : 0.9490g

Tobacco Weight : 0.7068g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Glycerol  
Processing aids

NOTES:

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**Escort Blue**

Product Weight : 0.7958g

Tobacco Weight :0.5816g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Escort Gold**

Product Weight : 0.7160g

Tobacco Weight : 0.5227g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Escort Menthol**

Product Weight : 0.8189g

Tobacco Weight : 0.5975g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Invert sugar  
Propylene glycol  
Glycerol  
Menthol  
Processing aids

NOTES:

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**Escort Red**

Product Weight : 0.7958g

Tobacco Weight :0.5816g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Escort Silver**

Product Weight : 0.7696g

Tobacco Weight : 0.5067g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Escort Sky Blue**

Product Weight : 0.7632g

Tobacco Weight : 0.5067g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Escort Yellow**

Product Weight : 0.7696g

Tobacco Weight : 0.5067g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Horizon Blue (version 1)**

Product Weight : 0.7958g

Tobacco Weight :0.5816g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Horizon Blue (version 2)**

Product Weight : 0.8451g

Tobacco Weight :0.6438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

- \* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.
- \* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.
- \* Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.
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**Horizon Menthol Blue (version 1)**

Product Weight : 0.8193g

Tobacco Weight : 0.5975g

Ingredients listed in descending order by weight:

- Tobacco
- Water
- Invert sugar
- Propylene glycol
- Glycerol
- Menthol
- Processing aids

NOTES:

- \* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.
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**Horizon Menthol Blue (version 2)**

Product Weight : 0.8631g

Tobacco Weight : 0.6438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Menthol  
Processing aids

NOTES:

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- \* Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.
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**Horizon Menthol Yellow**

Product Weight : 0.8008g

Tobacco Weight : 0.5348g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Invert sugar  
Propylene glycol  
Glycerol  
Menthol  
Processing aids

NOTES:

- \* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.
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**Horizon Orange (version 1)**

Product Weight : 0.7797g

Tobacco Weight : 0.5229g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Horizon Orange (version 2)**

Product Weight : 0.7860g

Tobacco Weight : 0.5379g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Horizon Purple (version 1)**

Product Weight : 0.7958g

Tobacco Weight :0.5816g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Horizon Purple (version 2)**

Product Weight : 0.8451g

Tobacco Weight : 0.6438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Horizon Red (version 1)**

Product Weight : 0.8016g

Tobacco Weight :0.5955g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Horizon Red (version 2)**

Product Weight : 0.8456g

Tobacco Weight : 0.6438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Horizon White (version 1)**

Product Weight : 0.7862g

Tobacco Weight : 0.5229g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Horizon White (version 2)**

Product Weight : 0.7860g

Tobacco Weight : 0.5379g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Horizon Yellow**

Product Weight : 0.7862g

Tobacco Weight : 0.5229g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**JPS Blue**

Product Weight : 0.9221g

Tobacco Weight :0.7135g

Ingredients listed in descending order by weight:

Tobacco  
Water

**NOTES:**

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**JPS Gold**

Product Weight : 0.8524g

Tobacco Weight : 0.6438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**JPS Menthol**

Product Weight : 0.9312g

Tobacco Weight : 0.7135g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Menthol  
Propylene glycol

NOTES:

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**JPS Red**

Product Weight : 0.9160g

Tobacco Weight : 0.7135g

Ingredients listed in descending order by weight:

Tobacco  
Water

**NOTES:**

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**JPS Silver**

Product Weight : 0.8354g

Tobacco Weight :0.5876g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**JPS Superkings Blue**

Product Weight : 0.9801g

Tobacco Weight : 0.7438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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- \* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.
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**JPS Superkings Gold**

Product Weight : 0.9801g

Tobacco Weight :0.7438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**JPS Superkings Menthol**

Product Weight : 0.9864g

Tobacco Weight : 0.7438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Menthol  
Processing aids

NOTES:

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**JPS Superkings Red**

Product Weight : 0.9801g

Tobacco Weight : 0.7438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**JPS Superkings Silver**

Product Weight : 1.0321g

Tobacco Weight : 0.7438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**JPS Superkings Sky Blue**

Product Weight : 1.0318g

Tobacco Weight : 0.7438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Peter Stuyvesant Classic**

Product Weight : 0.8524g

Tobacco Weight : 0.6438g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Peter Stuyvesant Filter**

Product Weight : 0.9160g

Tobacco Weight :0.7135g

Ingredients listed in descending order by weight:

Tobacco  
Water

NOTES:

- \* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.
- \* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.
- \* Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.
- \* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as "processing aids" and/or "preservatives". Each processing aid and preservative grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.



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**Peter Stuyvesant Fine**

Product Weight : 0.8316g

Tobacco Weight :0.5876g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

- \* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.
- \* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.
- \* Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.
- \* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as "processing aids" and/or "preservatives". Each processing aid and preservative grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.



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**Red Fortune Bamboo**

Product Weight : 0.9342g

Tobacco Weight : 0.7041g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Glycerol  
Citric acid

NOTES:

- \* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.
- \* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.
- \* Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.
- \* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as "processing aids" and/or "preservatives". Each processing aid and preservative grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.



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**TOBACCO INGREDIENTS**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>	<b>Function</b>
Acetic acid	<0.00001	Flavour
Acetoin	0.000088	Flavour
Acetylpyrazine, 2-	0.000014	Flavour
Anethole, trans-	0.000028	Flavour
Angelica root oil	<0.00001	Flavour
Anise star oil	<0.00001	Flavour
Benzaldehyde	0.000013	Flavour
Butyric acid	<0.00001	Flavour
Caramel	0.00028	Flavour
Carob bean extract	0.0076	Flavour
Cassia extract (fistula)	0.00054	Flavour
Citric acid	0.12	Flavour
Cocoa and cocoa products	0.48	Flavour
Cognac oil, green	<0.00001	Flavour
Damascone, beta-	0.000034	Flavour
Diacetyl	<0.00001	Flavour
Ethyl acetate	0.0021	Flavour
Ethyl hexanoate	<0.00001	Flavour
Ethyl maltol	0.0012	Flavour
Ethyl phenylacetate	<0.00001	Flavour
Fig juice concentrate and/or extract	0.033	Flavour
Glycerol	1.5	Humectant/Solvent
Invert sugar	1.4	Flavour
Ionone-beta	0.000026	Flavour
Isopropyl acetate	0.000099	Flavour
Licorice extract	0.11	Flavour
Maltol	0.000028	Flavour



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**TOBACCO INGREDIENTS**

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<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>	<b>Function</b>
Menthol	0.56	Flavour
Methoxybenzaldehyde, para-	<0.00001	Flavour
Methyl cyclopentenolone	0.000019	Flavour
Methylbutyric acid, 2-	<0.00001	Flavour
Nonalactone, gamma-	<0.00001	Flavour
Octalactone, gamma-	0.000014	Flavour
Phenethyl alcohol	0.00019	Flavour
Phenylacetic acid	<0.00001	Flavour
Piperonal	0.00021	Flavour
Propylene glycol	1.4	Humectant/Solvent
Raisin extract and/or concentrate	0.025	Flavour
Rum	0.0024	Flavour
Sucrose and/or sucrose syrup	0.97	Flavour
Tamarind extract	0.0041	Flavour
Undecalactone, gamma-	<0.00001	Flavour
Vanillin	0.0046	Flavour
Ethanol		Processing aid/Solvent
Carbon dioxide		Processing aid
Isopentane		Processing aid
Nitrogen		Processing aid



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**CIGARETTE PAPER**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Cellulose	4.3
Calcium carbonate	2.1
Distarch phosphate	0.31
Sodium alginate	0.24
Potassium citrate	0.22
Sodium citrate	0.11
Guar gum	0.056
Processing aids	



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**SIDSEAM ADHESIVE**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Ethylene vinyl acetate copolymer	0.13
Polyvinyl acetate	0.045
Glyceryl triacetate	0.0040
Polyvinyl alcohol	0.00089
Processing aids and preservatives	





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**MONOGRAM INK / DIE PRINT INK**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Alkyd resins	0.0030
Mineral oils	0.0020
Acid blue 9 aluminium lake	0.0010
Allura red lake	0.0010
Aluminium oxide	0.0010
Azorubin	0.0010
Blue (Patent V)	0.0010
Brilliant blue FCF	0.0010
Calcium carbonate	0.0010
Colophony	0.0010
Dextrose	0.0010
Iron oxides (black, red and yellow)	0.0010
Linseed oils	0.0010
Lithol rubine BK	0.0010
Modified phenolic resin	0.0010
Orange yellow S	0.0010
Pentaerythritol	0.0010
Pigment black 7	0.0010
Pigment green 7	0.0010
Pigment red 172	0.0010
Pigment red 53.1	0.0010
Pigment yellow 100	0.0010
Pigment yellow 104	0.0010
Pigment yellow 174	0.0010



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**MONOGRAM INK / DIE PRINT INK**

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<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Ponceau 4R	0.0010
Silicon dioxide	0.0010
Tall oil rosin	0.0010
Tartrazine yellow	0.0010
Titanium dioxide	0.0010
Processing aids	



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**TIPPING / FILTER ADHESIVES**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Polyvinyl acetate	0.82
Ethylene vinyl acetate copolymer	0.81
Glyceryl triacetate	0.22
Hydrocarbon waxes	0.11
Polyvinyl alcohol	0.074
Polycyclopentadiene	0.067
Hydrocarbon resins	0.036
Petroleum distillates	0.030
Styrene-, alpha-methylstyrene copolymer	0.030
Polyvinyl acetate/vinyl alcohol copolymer	0.016
Rosin resin	0.0053
Processing aids and preservatives	



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**FILTER PAPERS / PLUGWRAP PAPERS**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Cellulose	2.1
Calcium carbonate	0.49
Viscose	0.49
Polyvinyl alcohol	0.11
Sodium carboxy methyl cellulose	0.017
Guar gum	0.011
Calcium stearate	0.00017
Processing aids	



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**FILTRATION MATERIALS**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Cellulose acetate	20
Cellulose	4.7
Glyceryl triacetate	1.6
Titanium dioxide	0.24
Processing aids	



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**FILTER PAPER INKS / TIPPING PAPERS & TIPPING INKS**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Cellulose	3.3
Calcium carbonate	0.86
Titanium dioxide	0.58
Talcum	0.50
Kaolin	0.43
Clay, calcinated	0.32
Sodium magnesium aluminosilicate	0.19
Iron oxides (black, red and yellow)	0.17
Disodium hydrogenphosphate	0.16
Starch	0.14
Starch oxidised	0.14
Nitrocellulose	0.083
Acetyl tributyl citrate	0.043
Aluminium	0.031
Aluminium sulphate	0.020
Bronze powder	0.019
Alkyl ketene dimer	0.017
Rosin	0.017
Maleic resin	0.015
Sodium sulphate	0.014
Chlorite	0.013
Silicon dioxide	0.013
Sodium diphosphate	0.012
Ethyl cellulose	0.011
Butyl methacrylate, methyl methacrylate polymer	0.0082
Polyamide epichlorohydrin resins	0.0062
Mica	0.0061
Boric acid	0.0056
Brilliant blue FCF	0.0042



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**FILTER PAPER INKS / TIPPING PAPERS & TIPPING INKS**

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<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Resin acids and rosin acids, modified	0.0040
Glyoxal	0.0026
Cellulose acetate propionate	0.0017
Vegetable carbon	0.0016
Pigment blue 15	0.0015
Lithol rubine BK	0.0011
Pigment red 48.2	0.00063
Starch cationic	0.00056
Ketonic resin	0.00054
Pigment yellow 104	0.00049
Quinoline yellow	0.00035
Polyvinyl butyral	0.00012
Sodium lignosulfonate	0.00012
Tin oxide	0.000079
Allura red	0.000042
Pigment green 7	0.000028
Pigment violet 23	0.000022
Processing aids	