



Imperial Tobacco Australia Limited

Australia Ingredients Report

For Reporting Period 2nd March 2016 to 1st March 2017



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Brand variants

Davidoff Classic

Product Weight: 0.8910g

Tobacco Weight: 0.6503g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Propylene glycol
4. Invert sugar
5. Sucrose and/or sucrose syrup
6. Cocoa and cocoa products
7. Flavourings
8. Processing aids

NOTES:

* Refer to the “Composite List of Tobacco Ingredients” accompanying this report for the quantities not exceeded and function of the listed ingredient.

* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

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Davidoff Gold

Product Weight: 0.8963g

Tobacco Weight: 0.6503g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Propylene glycol
4. Invert sugar
5. Sucrose and/or sucrose syrup
6. Cocoa and cocoa products
7. Flavourings
8. Processing aids

NOTES:

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Escort Blue

Product Weight: 0.8683g

Tobacco Weight: 0.6637g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Escort Red

Product Weight: 0.8683g

Tobacco Weight: 0.6637g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Escort Silver

Product Weight: 0.8385g

Tobacco Weight: 0.5876g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Escort Sky Blue

Product Weight: 0.8385g

Tobacco Weight: 0.5876g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Escort Yellow

Product Weight: 0.8385g

Tobacco Weight: 0.5876g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

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Horizon 93mm Long Blue

Product Weight: 0.9457g

Tobacco Weight: 0.7021g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Horizon 93mm Long Purple

Product Weight: 0.9457g

Tobacco Weight: 0.7021g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Horizon 93mm Long Red

Product Weight: 0.9468g

Tobacco Weight: 0.7021g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Horizon Blue

Product Weight: 0.8683g

Tobacco Weight: 0.6637g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

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Horizon Menthol Blue

Product Weight: 0.8819g

Tobacco Weight: 0.6637g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Menthol
4. Propylene glycol
5. Processing aids

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Horizon Menthol Yellow

Product Weight: 0.8455g

Tobacco Weight: 0.5876g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Menthol
4. Propylene glycol
5. Processing aids

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Horizon Orange

Product Weight: 0.8385g

Tobacco Weight: 0.5876g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Horizon Purple

Product Weight: 0.8683g

Tobacco Weight: 0.6637g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

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Horizon Red

Product Weight: 0.8717g

Tobacco Weight: 0.6637g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

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Horizon White

Product Weight: 0.8385g

Tobacco Weight: 0.5876g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Horizon Yellow

Product Weight: 0.8385g

Tobacco Weight: 0.5876g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

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JPS Blue

Product Weight: 0.9356g

Tobacco Weight: 0.7235g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water

NOTES:

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JPS Duo Gold

Product Weight: 0.8702g

Tobacco Weight: 0.6011g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Flavourings
4. Menthol

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JPS Gold

Product Weight: 0.8759g

Tobacco Weight: 0.6637g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

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JPS Menthol

Product Weight: 0.9428g

Tobacco Weight: 0.7235g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Menthol
4. Propylene glycol

NOTES:

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JPS Red

Product Weight: 0.9214g

Tobacco Weight: 0.7235g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water

NOTES:

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JPS Silver

Product Weight: 0.8684g

Tobacco Weight: 0.6175g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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JPS Sky Blue

Product Weight: 0.8684g

Tobacco Weight: 0.6175g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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* Flavourings that make up each brand’s unique flavour characteristics are grouped as “natural” and/or “artificial” flavours. Each flavouring grouped under this heading is disclosed in the “Composite List of Tobacco Ingredients” accompanying this report.

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JPS Superkings Blue

Product Weight: 0.9901g

Tobacco Weight: 0.7437g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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JPS Superkings Gold

Product Weight: 0.9901g

Tobacco Weight: 0.7437g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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JPS Superkings Menthol

Product Weight: 0.9932g

Tobacco Weight: 0.7437g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Menthol
4. Processing aids

NOTES:

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JPS Superkings Red

Product Weight: 0.9942g

Tobacco Weight: 0.7437g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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JPS Superkings Silver

Product Weight: 0.9956g

Tobacco Weight: 0.7437g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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JPS Player's Blue

Product Weight: 0.9356g

Tobacco Weight: 0.7235g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water

NOTES:

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JPS Player's Gold

Product Weight: 0.8759g

Tobacco Weight: 0.6637g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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JPS Player's Red

Product Weight: 0.9214g

Tobacco Weight: 0.7235g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water

NOTES:

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Peter Stuyvesant Classic Blue

Product Weight: 0.8759g

Tobacco Weight: 0.6637g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Peter Stuyvesant Filter Red

Product Weight: 0.9214g

Tobacco Weight: 0.7235g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water

NOTES:

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Peter Stuyvesant Fine Silver

Product Weight: 0.8684g

Tobacco Weight: 0.6175g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Peter Stuyvesant Originals Blue

Product Weight: 0.8622g

Tobacco Weight: 0.6614g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Peter Stuyvesant Originals Red

Product Weight: 0.8622g

Tobacco Weight: 0.6614g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Peter Stuyvesant Refined Gold

Product Weight: 0.8684g

Tobacco Weight: 0.6175g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Processing aids

NOTES:

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Peter Stuyvesant +Pop Refreshing Crushball

Product Weight: 0.8853g

Tobacco Weight: 0.6175g

Ingredients listed in descending order by weight:

1. Tobacco
2. Water
3. Flavourings
4. Menthol
5. Processing aids

NOTES:

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Tobacco Ingredients

Ingredient	Quantity Not Exceeded (% of product weight)	Function
Acetoin	0.000088	Flavour
Acetylpyrazine, 2-	0.000013	Flavour
Anise star oil	0.000027	Flavour
Benzaldehyde	0.000013	Flavour
Butyric acid	<0.00001	Flavour
Caramel	0.00027	Flavour
Carob bean extract	0.0050	Flavour
Carvone	0.0086	Flavour
Cocoa and cocoa products	0.26	Flavour
Damascone, beta-	0.000030	Flavour
Diacetyl	<0.00001	Flavour
Ethyl decanoate	<0.00001	Flavour
Ethyl hexanoate	<0.00001	Flavour
Ethyl maltol	0.0012	Flavour
Ethyl phenylacetate	<0.00001	Flavour
Glycerol	0.15	Humectant/Solvent
Invert sugar	0.96	Flavour
Ionone-beta	0.000014	Flavour
Licorice extract	0.061	Flavour
Maltol	0.000016	Flavour
Menthol	0.62	Flavour
Menthone	0.026	Flavour
Menthyl acetate	0.048	Flavour
Methyl cyclopentenolone	<0.00001	Flavour
Methylbutyric acid, 2-	<0.00001	Flavour
Mint oil	0.12	Flavour
Nonalactone, gamma-	<0.00001	Flavour
Octalactone, gamma-	0.000013	Flavour
Peppermint oil	0.17	Flavour
Phenethyl alcohol	0.00036	Flavour
Piperonal	0.00013	Flavour
Propylene glycol	2.0	Humectant/Solvent
Sucrose and/or sucrose syrup	0.53	Flavour



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Tobacco Ingredients (continued)

Ingredient	Quantity Not Exceeded (% of product weight)	Function
Undecalactone, gamma-	<0.00001	Flavour
Vanillin	0.0050	Flavour
Ethanol		Processing aid/Solvent
Carbon dioxide		Processing aid
Isopentane		Processing aid
Nitrogen		Processing aid



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Cigarette Paper

Ingredient

Quantity Not Exceeded (% of product weight)

Cellulose	3.3
Calcium carbonate	2.1
Distarch phosphate	0.22
Sodium alginate	0.21
Starch oxidised	0.20
Potassium citrate	0.13
Acacia gum	0.12
Guar gum	0.071
Processing aids	



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Sideseam Adhesive

Ingredient	Quantity Not Exceeded (% of product weight)
Ethylene vinyl acetate copolymer	0.085
Polyvinyl acetate	0.029
Glyceryl triacetate	0.0035
Polyvinyl alcohol	0.00059
Processing aids and preservatives	



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Monogram Ink / Die Print Ink

Ingredient	Quantity Not Exceeded (% of product weight)
Acid blue 9 aluminium lake	0.0010
Alkyd resin	0.0010
Allura red lake	0.0010
Amaranth	0.0010
Brilliant blue FCF	0.0010
Calcium carbonate	0.0010
Colophony	0.0010
Dextrose	0.0010
Iron oxides (black)	0.0010
Linseed oils	0.0010
Mineral oils	0.0010
Orange yellow S	0.0010
Pentaerythritol	0.0010
Silicon dioxide	0.0010
Tall oil rosin	0.0010
Processing aids	



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Tipping / Filter Adhesives

Ingredient	Quantity Not Exceeded (% of product weight)
Ethylene vinyl acetate copolymer	0.56
Polyvinyl acetate	0.073
Polycyclopentadiene	0.072
Polyvinyl alcohol	0.066
Polyvinyl acetate/vinyl alcohol copolymer	0.037
Styrene-, alpha-methylstyrene copolymer	0.034
Hydrocarbon waxes	0.033
Hydrocarbon resin	0.021
Polyethylene wax	0.0048
Glyceryl triacetate	0.0017
Butylated hydroxytoluene	0.00024
Processing aids and preservatives	



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Filter Papers / Plugwrap Papers

Ingredient	Quantity Not Exceeded (% of product weight)
Cellulose	5.9
Calcium carbonate	0.37
Ethyl cellulose	0.21
Viscose	0.12
Polyvinyl alcohol	0.078
Acetyl tributyl citrate	0.034
Sodium carboxy methyl cellulose	0.023
Calcium stearate	0.00020
Processing aids	



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Filtration Materials

Ingredient	Quantity Not Exceeded (% of product weight)
Cellulose acetate	16
Capsule ingredients	1.9
Glyceryl triacetate	1.7
Titanium dioxide	0.083
Processing aids	



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Filter Paper Inks / Tipping Papers & Tipping Inks

Ingredient	Quantity Not Exceeded (% of product weight)
Cellulose	2.8
Calcium carbonate	0.68
Titanium dioxide	0.51
Clay, calcinated	0.38
Talcum	0.36
Kaolin	0.21
Sodium magnesium aluminosilicate	0.16
Starch	0.16
Starch oxidised	0.16
Iron oxides (black, red and yellow)	0.13
Nitrocellulose	0.083
Disodium hydrogenphosphate	0.043
Acetyl tributyl citrate	0.035
Silicon dioxide	0.014
Sodium sulphate	0.012
Alkyl ketene dimer	0.011
Chlorite	0.0097
Rosin	0.0073
Resin acids and rosin acids, modified	0.0072
Colophony	0.0035
Tall oil rosin	0.0035
Processing aids	