

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED

Australia Ingredients Report 1 March 2017 - 1 March 2018

Section A - By- Brand Variant Ingredients List

Section B - Composite List of Tobacco Ingredients

Section C - Composite list of Non-Tobacco Ingredients

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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SECTION A

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
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Benson & Hedges Classic + Firmer Feel Filter

Product weight: 0.8912 g

Tobacco weight: 0.6540 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredients.

* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

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Benson & Hedges Fine + Firmer Feel Filter

Product weight: 0.8664 g

Tobacco weight: 0.5472 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Benson & Hedges Rich + Firmer Feel Filter

Product weight: 0.9062 g

Tobacco weight: 0.6539 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Australia Ingredients Report
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Benson & Hedges Smooth + Firmer Feel Filter

Product weight: 0.9278 g

Tobacco weight: 0.6163 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Australia Ingredients Report
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Benson & Hedges Subtle + Firmer Feel Filter

Product weight: 0.8621 g

Tobacco weight: 0.5762 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Australia Ingredients Report
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Benson & Hedges Ultimate + Firmer Feel Filter

Product weight: 0.8371 g

Tobacco weight: 0.5512 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Australia Ingredients Report
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Dunhill Distinct Blue + Taste Flow Filter

Product weight: 0.9530 g

Tobacco weight: 0.6469 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Dunhill Infinite White + Taste Flow Filter

Product weight: 0.8647 g

Tobacco weight: 0.5586 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Australia Ingredients Report
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Dunhill Premier Red + Taste Flow Filter

Product weight: 0.9410 g

Tobacco weight: 0.6349 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Dunhill Refined Grey + Taste Flow Filter

Product weight: 0.8561 g

Tobacco weight: 0.5499 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Australia Ingredients Report
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Dunhill Arctic Crush

Product weight: 0.9360 g

Tobacco weight: 0.6134 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Menthol
Cocoa powder
Licorice extract, fluid
Flavourings
Processing aids

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Australia Ingredients Report
By-Brand Variant Ingredients List
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Dunhill Fine Cut Navy

Product weight: 0.9650 g

Tobacco weight: 0.6599 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Cocoa powder
Licorice extract, fluid
Flavourings
Processing aids

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Dunhill Fine Cut White

Product weight: 0.9650 g

Tobacco weight: 0.6712 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Cocoa powder
Licorice extract, fluid
Flavourings
Processing aids

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For Reporting Period 1 March 2017 to 1 March 2018
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Dunhill Tokyo Crush

Product weight: 0.9530 g

Tobacco weight: 0.6258 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Dunhill New York Crush

Product weight: 0.9530 g

Tobacco weight: 0.6258 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Holiday Bright Blue

Product weight: 0.7949 g

Tobacco weight: 0.5000 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

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Holiday Sun Gold

Product weight: 0.7949 g

Tobacco weight: 0.5000 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

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Holiday Sea Green

Product weight: 0.8111 g

Tobacco weight: 0.5172 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Menthol
Cocoa powder
Licorice extract
Flavourings
Processing aids

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Holiday Dawn Grey

Product weight: 0.7793 g

Tobacco weight: 0.5325 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Holiday Rich Red

Product weight: 0.8024 g

Tobacco weight: 0.5205 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

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Holiday Warm Purple

Product weight: 0.7893 g

Tobacco weight: 0.5374 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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Kent M-Tek Futura

Product weight: 0.9200 g

Tobacco weight: 0.6448 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Menthol
Cellulose fibre
Cocoa powder
Guar gum
Licorice extract, fluid
Flavourings
Processing aids

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Pall Mall Rich Blue

Product weight: 0.8947 g

Tobacco weight: 0.6551 g

Ingredients listed in descending order by weight:

Tobacco
Water

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Pall Mall Original Red

Product weight: 0.9209 g

Tobacco weight: 0.6277 g

Ingredients listed in descending order by weight:

Tobacco
Water

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Pall Mall Amber

Product weight: 0.8491 g

Tobacco weight: 0.6023 g

Ingredients listed in descending order by weight:

Tobacco
Water

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Pall Mall Slims Amber

Product weight: 0.6280 g

Tobacco weight: 0.4491 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Pall Mall Slims Blue

Product weight: 0.6270 g

Tobacco weight: 0.4491 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Pall Mall Slims Green

Product weight: 0.6460 g

Tobacco weight: 0.4641 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Menthol
Cocoa powder
Licorice extract
Flavourings
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Pall Mall Slims Purple

Product weight: 0.6370 g

Tobacco weight: 0.4550 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Rothmans Black + Firmer Feel Filter

Product weight: 0.9413 g

Tobacco weight: 0.6983 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Rothmans Red + Firmer Feel Filter

Product weight: 0.9200 g

Tobacco weight: 0.6983 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Rothmans Blue + Firmer Feel Filter

Product weight: 0.9264 g

Tobacco weight: 0.6978 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Rothmans Gold + Firmer Feel Filter

Product weight: 0.8887 g

Tobacco weight: 0.6474 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Rothmans Menthol Green + Firmer Feel Filter

Product weight: 0.8738 g

Tobacco weight: 0.6206 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Menthol
Cocoa powder
Licorice extract, fluid
Flavourings
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Rothmans Silver + Firmer Feel Filter

Product weight: 0.9008 g

Tobacco weight: 0.6636 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Rothmans Superkings Red

Product weight: 1.0470 g

Tobacco weight: 0.7956 g

Ingredients listed in descending order by weight:

Tobacco

Water

Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
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Rothmans Superkings Blue

Product weight: 1.0550 g

Tobacco weight: 0.7957 g

Ingredients listed in descending order by weight:

Tobacco
Water

Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Rothmans Superkings Menthol Green

Product weight: 1.0110 g

Tobacco weight: 0.7456 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Menthol
Cocoa powder
Licorice extract, fluid
Flavourings
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Rothmans Red + Cool Crush

Product weight: 0.9417 g

Tobacco weight: 0.6513 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Rothmans Blue + Cool Crush

Product weight: 0.9417 g

Tobacco weight: 0.6495 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Rothmans Gold + Cool Crush

Product weight: 0.9417 g

Tobacco weight: 0.6495 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Shuang Xi Original Red

Product weight: 0.8770 g

Tobacco weight: 0.6293 g

Ingredients listed in descending order by weight:

Tobacco
Water
Propylene glycol
Glycerol
Flavourings
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Shuang Xi Original Blue

Product weight: 0.8736 g

Tobacco weight: 0.6330 g

Ingredients listed in descending order by weight:

Tobacco
Water
Propylene glycol
Glycerol
Flavourings

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Shuang Xi International Red

Product weight: 0.8770 g

Tobacco weight: 0.6372 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Shuang Xi International Blue

Product weight: 0.8736 g

Tobacco weight: 0.6330 g

Ingredients listed in descending order by weight:

Tobacco
Water
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Vogue Superslims Bleue

Product weight: 0.6740 g

Tobacco weight: 0.5144 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Cellulose fibre
Calcium carbonate
Flavourings
Sorbitol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Vogue Superslims Menthe

Product weight: 0.5670 g

Tobacco weight: 0.4050 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Menthol
Cellulose fibre
Calcium carbonate
Flavourings
Processing aids

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Original Sky Blue

Product weight: 0.8401 g

Tobacco weight: 0.6029 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Winfield Original Gold

Product weight: 0.8581 g

Tobacco weight: 0.6018 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.

* Details of the non-tobacco ingredients can be found in the "Composite list of Non-Tobacco Ingredients" accompanying this report.

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Winfield Original Blue

Product weight: 0.8577 g

Tobacco weight: 0.6394 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Winfield Original Red

Product weight: 0.8699 g

Tobacco weight: 0.6581 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Original Grey

Product weight: 0.8140 g

Tobacco weight: 0.5654 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert

Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Original Red + Taste Flow Filter

Product weight: 0.9149 g

Tobacco weight: 0.6127 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Winfield Original Blue + Taste Flow Filter

Product weight: 0.9043 g

Tobacco weight: 0.6272 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert

Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
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Winfield Original Gold + Taste Flow Filter

Product weight: 0.9088 g

Tobacco weight: 0.6027 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Original Grey + Taste Flow Filter

Product weight: 0.9054 g

Tobacco weight: 0.5993 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert

Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Original Sky Blue + Taste Flow Filter

Product weight: 0.8965 g

Tobacco weight: 0.5904 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
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Winfield Original White + Taste Flow Filter

Product weight: 0.9095 g

Tobacco weight: 0.6034 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Menthol Fresh

Product weight: 0.8962 g

Tobacco weight: 0.6395 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Menthol
Cocoa powder
Flavourings
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Optimum Menthol Boost

Product weight: 0.9508 g

Tobacco weight: 0.6349 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Menthol
Cocoa powder
Flavourings
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Optimum Crush Blue

Product weight: 0.9478 g

Tobacco weight: 0.6167 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Optimum Crush Gold

Product weight: 0.9240 g

Tobacco weight: 0.5929 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Optimum Crush Green

Product weight: 0.9508 g

Tobacco weight: 0.6349 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Menthol
Cocoa powder
Flavourings
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Optimum Crush Sky

Product weight: 0.9174 g

Tobacco weight: 0.5819 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Optimum Crush Summer Rush

Product weight: 0.8810 g

Tobacco weight: 0.5701 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Explorer Country Blend

Product weight: 0.9088 g

Tobacco weight: 0.6027 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Flavourings
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Explorer Coastal Blend

Product weight: 0.9088 g

Tobacco weight: 0.6027 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Flavourings
Processing aids

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Explorer Outback Blend

Product weight: 0.9088 g

Tobacco weight: 0.6027 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Flavourings
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Jets Original Blue

Product weight: 0.6560 g

Tobacco weight: 0.4791 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

NOTES:

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
By-Brand Variant Ingredients List
For Reporting Period 1 March 2017 to 1 March 2018
(pursuant to Clause 6.3 (i) of the Agreement between the
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Winfield Jets Original Gold

Product weight: 0.6560 g

Tobacco weight: 0.4791 g

Ingredients listed in descending order by weight:

Tobacco
Water
Sugar, invert
Propylene glycol
Glycerol
Processing aids

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BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (ii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000

SECTION B

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (ii) of the Agreement between the
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Acetanisole	0.00001	Flavouring
Acetic Acid	0.00319	Flavouring
Acetoin	0.00004	Flavouring
Ambroxide	0.00001	Flavouring
Angelica Root Oil	0.00001	Flavouring
Apple Juice/Concentrate	0.00815	Flavouring
Apricot Extract	0.00393	Flavouring
Balsam Oil, Peru	0.00041	Flavouring
Benzaldehyde	0.00008	Flavouring
Benzoin Resinoid Sumatra	0.00010	Flavouring
Benzyl Benzoate	0.00002	Flavouring
Benzyl Carbinol	0.00168	Flavouring
Butanol (1-)	0.00015	Flavouring
Butyl Acetate	0.00042	Flavouring
Butyl Butyrate	0.00060	Flavouring
Butyric Acid (N-)	0.00027	Flavouring
Calcium Carbonate	0.56208	Filler
Cane Sugar Extract	0.00018	Flavouring
Caraway Seed Oil	0.00014	Flavouring
Cardamom Seed Oil	0.00069	Flavouring
Carob Bean Extract	0.03710	Flavouring
Carvone (L-)	0.00066	Flavouring
Cassia Bark Oil	0.00027	Flavouring
Cellulose Fibre	0.92396	Binder
Citral	0.00018	Flavouring
Clary Sage Oil	0.00002	Flavouring

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
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Acetanisole	0.00001	Flavouring
Cocoa Extract	0.01751	Flavouring
Cocoa Powder	0.79533	Flavouring
Coffee Extract	0.00027	Flavouring
Coriander Seed Oil	0.00221	Flavouring
Corn Syrup,High Fructose	0.00001	Flavouring
Damascenone (Beta-)	0.00030	Flavouring
Davana Oil	0.00013	Flavouring
Decalactone (Delta-)	0.00001	Flavouring
Dill Herb Extract	0.00016	Flavouring
Dimethoxyphenol (2,6-)	0.00018	Flavouring
Dimethyl-1,2-Cyclopentadione (3,4-)	0.00022	Flavouring
Dimethyldihydrofuranolone (2,5-)	0.00001	Flavouring
Ethyl Acetate	0.00393	Flavouring
Ethyl Butyrate	0.00437	Flavouring
Ethyl Guaiacol (4-)	0.00015	Flavouring
Ethyl Heptanoate	0.00001	Flavouring
Ethyl Hexanoate	0.00090	Flavouring
Ethyl Isovalerate	0.00002	Flavouring
Ethyl Maltol	0.00088	Flavouring
Ethyl Propionate	0.00044	Flavouring
Ethyl Trans-2-Butenoate	0.00009	Flavouring
Ethyl Vanillin	0.00375	Flavouring
Eucalyptol	0.00014	Flavouring
Fenugreek Extract	0.00438	Flavouring
Fenugreek Oleoresin	0.00049	Flavouring
Fig Extract	0.00571	Flavouring

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (ii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Acetanisole	0.00001	Flavouring
Geraniol	0.00021	Flavouring
Geranyl Acetate	0.00020	Flavouring
Glycerol	2.14530	Humectant
Grapefruit Oil, Expressed	0.00014	Flavouring
Guar Gum	0.77235	Binder
Heptanone (2-)	0.00009	Flavouring
Hexalactone (Gamma-)	0.00030	Flavouring
Hydroxyphenyl)-2-Butanone(4- (Para-)	0.00083	Flavouring
Ionone (Alpha-)	0.00045	Flavouring
Ionone (Beta-)	0.00030	Flavouring
Irone (Alpha-)	0.00001	Flavouring
Isoamyl Acetate	0.00150	Flavouring
Isoamyl Isovalerate	0.00066	Flavouring
Isoamyl Phenylacetate	0.00002	Flavouring
Isobutyraldehyde	0.00001	Flavouring
Isobutyric Acid	0.00009	Flavouring
Isovaleric Acid	0.00044	Flavouring
Licorice Extract, Fluid	0.57282	Flavouring
Linalool	0.00014	Flavouring
Linalyl Acetate	0.00014	Flavouring
Lovage Extract	0.00002	Flavouring
Maltol	0.00256	Flavouring
Menthol	1.24950	Flavouring
Menthone	0.00032	Flavouring
Menthyl Acetate	0.00063	Flavouring
Menthyl Isovalerate	0.00002	Flavouring

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (ii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Acetanisole	0.00001	Flavouring
Methoxy Benzaldehyde (Para-)	0.00022	Flavouring
Methoxy-3-Methyl Pyrazine (2 Or 5 Or 6-)	0.00001	Flavouring
Methoxy-4-Methylphenol (2-)	0.00015	Flavouring
Methyl Butyraldehyde (3-)	0.00001	Flavouring
Methyl Butyric Acid (2-)	0.00001	Flavouring
Methyl Cyclopentenolone	0.00165	Flavouring
Methyl Quinoxaline (5-)	0.00001	Flavouring
Methyl-2,3-Cyclohexadione (1-)	0.00014	Flavouring
Molasses, Sugar Cane	0.00011	Flavouring
Nerol	0.00011	Flavouring
Nonalactone (Gamma-)	0.00015	Flavouring
Nutmeg Oil	0.00003	Flavouring
Orange Oil, Distilled	0.00001	Flavouring
Orange Oil, Sweet	0.00028	Flavouring
Patchouly Oil	0.00001	Flavouring
Peppermint Oil	0.01260	Flavouring
Peppermint Oil, Terpeneless	0.00157	Flavouring
Phenethyl Acetate	0.00001	Flavouring
Phenyl Acetic Acid	0.00001	Flavouring
Phenylcarbinol	0.00784	Flavouring
Piperonal	0.00371	Flavouring
Propylene Glycol	2.84492	Humectant
Propylidene Phthalide (3-)	0.00001	Flavouring
Prune Extract	0.00357	Flavouring
Prune Juice/Concentrate	0.01253	Flavouring
Rhodinol	0.00033	Flavouring

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (ii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Acetanisole	0.00001	Flavouring
Rose Oil, Red	0.00016	Flavouring
Rose Oxide	0.00030	Flavouring
Sodium Citrate	0.00016	Flavouring
Sorbitol	0.00056	Humectant
Spearmint Oil	0.07257	Flavouring
Styrax Extract	0.00001	Flavouring
Sugar, Invert	2.87174	Flavouring
Sugar, White	0.00004	Flavouring
Terpineol (Alpha-)	0.00014	Flavouring
Terpinyl Acetate	0.00014	Flavouring
Triethyl Citrate	0.00941	Flavouring
Trimethyl Pyrazine (2,3,5-)	0.00001	Flavouring
Undecalactone (Gamma-)	0.00049	Flavouring
Valerian Root Oil	0.00088	Flavouring
Valerolactone (Gamma-)	0.00001	Flavouring
Vanilla Extract	0.00185	Flavouring
Vanilla Oleoresin	0.00006	Flavouring
Vanillin	0.00679	Flavouring
Vetiver Oil	0.00015	Flavouring
Water	14.80000	Humectant

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (iii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

SECTION C

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (iii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Cigarette Paper

<i>INGREDIENT</i> <i>(in descending order by weight)</i>	<i>QUANTITY NOT EXCEEDED</i> <i>(% of product weight)</i>
Cellulose Fibre	3.78166
Calcium Carbonate	1.7276
Sodium Alginate	0.22778
Sodium Citrate	0.10798
Potassium Citrate	0.04547

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (iii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Monogram Ink / Die Print Ink

INGREDIENT <i>(in descending order by weight)</i>	QUANTITY NOT EXCEEDED <i>(% of product weight)</i>
Alkyd Resin	0.00259
Iron Oxide Black	0.00253
Brilliant Blue Fcf	0.00213
Allura Red Lake	0.00203
Mineral Oil	0.00168
Soybean Oil, Polymer With Isophthalic Acid And Pentaerythritol	0.00167
Linseed Oil	0.00086
Brilliant Blue Fcf Aluminium Lake	0.00043
Calcium Carbonate	0.00021
Erythrosine Lake	0.00016
Silicon Dioxide	0.00001

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (iii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Filtration Materials

INGREDIENT <i>(in descending order by weight)</i>	QUANTITY NOT EXCEEDED <i>(% of product weight)</i>
Cellulose Acetate	20.22141
Carbon, Activated	4.20941
Glyceryl Triacetate	2.49852
Medium Chain Triglyceride	1.90106
Menthol	1.07218
Vat Green 1	0.65116
Cellulose Fibre	0.64464
Peppermint Oil	0.31424
Filter component flavour ingredients below 0.1%	0.24872
Carrageenan	0.13587
Starch, Oxidised	0.13587
Titanium Dioxide	0.10907
Propylene Glycol	0.10194
Glycerol	0.09860
Maltitol	0.04915
Sodium Alginate	0.01700
Brilliant Blue Fcf	0.00093
Allura Red	0.00053
Tartrazine	0.00046
Calcium Chloride	0.00030

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (iii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Tipping / Filter Adhesive

<i>INGREDIENT</i> <i>(in descending order by weight)</i>	<i>QUANTITY NOT EXCEEDED</i> <i>(% of product weight)</i>
Ethylene Vinyl Acetate Copolymer	1.29458
Polyvinyl Acetate	0.88048
Glyceryl Triacetate	0.13374
Paraffin Wax	0.11151
Alpha Methyl Styrene Resin	0.09795
Hydrogenated hydrocarbon resin	0.08423
Polymer of Vinyl Acetate and Hydroxyethylene	0.08290
Starch	0.01391
Hydroxyethylene, Homopolymer	0.00724

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (iii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Filter Papers / Plugwrap Papers

<i>INGREDIENT</i> <i>(in descending order by weight)</i>	<i>QUANTITY NOT EXCEEDED</i> <i>(% of product weight)</i>
Cellulose Fibre	7.52747
Calcium Carbonate	1.06426
Viscose	0.38055
Starch, Oxidised	0.25207
Hydroxyethylene, Homopolymer	0.13756
Epichlorhydrin Resin	0.04271
Talcum	0.02496
Carboxymethyl Cellulose	0.01334
Sodium Carboxymethyl Cellulose	0.01068
Alkyl Ketene Dimer	0.01014
Guar Gum	0.00152

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (iii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Sideseam Adhesive

<i>INGREDIENT</i> <i>(in descending order by weight)</i>	<i>QUANTITY NOT EXCEEDED</i> <i>(% of product weight)</i>
Ethylene Vinyl Acetate Copolymer	0.2772
Polyvinyl Acetate	0.05264
Glyceryl Triacetate	0.00468

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (iii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)

Filter Paper Inks / Tipping Papers and Tipping Inks

<i>INGREDIENT</i> <i>(in descending order by weight)</i>	<i>QUANTITY NOT EXCEEDED</i> <i>(% of product weight)</i>
Cellulose Fibre	3.3112
Titanium Dioxide	1.22076
Aluminosilicates, Natural	0.56153
Calcium Carbonate	0.33424
Aluminium Silicate	0.33424
Iron Oxide Yellow	0.29537
Nitrocellulose	0.18329
Starch, Oxidised	0.16697
Starch, Modified	0.16697
Talc	0.16337
Ethyl Cellulose	0.09768
Acetyl Tri-Butyl Citrate	0.07156
Aluminium Hydroxide	0.06127
Mica	0.04922
Iron Oxide Red	0.03528
Starch, Phosphate	0.03320
Aluminium Sulphate	0.02580
Rosin Size	0.02277
Iron Oxide Black	0.01992
Alkyl Ketene Dimer	0.00892
Indigotine Lake	0.00188
Erythrosine Lake	0.00112
Brilliant Blue Fcf Aluminium Lake	0.00036
Quinoline Yellow	0.00024
Silicon Dioxide	0.00004
Pigment Metal 1	0.00003
Acrylic Resin	0.00002
Pigment Blue 15.3	0.00001
Cellulose Acetate Propionate	0.00001

BRITISH AMERICAN TOBACCO AUSTRALIA LIMITED
Australia Ingredients Report
Composite List of Non-Tobacco Ingredients
For Reporting Period 1 March 2016 to 1 March 2017
(pursuant to Clause 6.3 (iii) of the Agreement between the
Commonwealth and the Manufacturers dated December 2000)