



Imperial Tobacco Australia Limited  
Australia Ingredients Report  
By-Brand Variant Ingredients List  
For Reporting Period 2nd March 2014 to 1st March 2015.  
(pursuant to Clause 6.3(i) of the Agreement between the  
Commonwealth and the Manufacturers dated December 2000).

**Davidoff Classic**

Product Weight : 0.8935g

Tobacco Weight :0.6503g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Propylene glycol  
Invert sugar  
Sucrose and/or sucrose syrup  
Cocoa and cocoa products  
Flavourings  
Processing aids

NOTES:

- \* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.
- \* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.
- \* Details of non-tobacco ingredients can be found in the "Composite List of Non-Tobacco Ingredients" accompanying this report.
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**Davidoff Gold**

Product Weight : 0.8989g

Tobacco Weight :0.6503g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Propylene glycol  
Invert sugar  
Sucrose and/or sucrose syrup  
Cocoa and cocoa products  
Flavourings  
Processing aids

NOTES:

- \* Refer to the "Composite List of Tobacco Ingredients" accompanying this report for the quantities not exceeded and function of the listed ingredient.
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**Escort Blue**

Product Weight : 0.8640g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

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**Escort Gold**

Product Weight : 0.8290g

Tobacco Weight :0.5876g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

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**Escort Red**

Product Weight : 0.8640g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

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**Escort Silver**

Product Weight : 0.8304g

Tobacco Weight :0.5876g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Escort Sky Blue**

Product Weight : 0.8304g

Tobacco Weight :0.5876g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

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**Escort Yellow**

Product Weight : 0.8304g

Tobacco Weight :0.5876g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

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**Horizon Blue**

Product Weight : 0.8640g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

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**Horizon Menthol Blue**

Product Weight : 0.8799g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Menthol  
Propylene glycol  
Processing aids

NOTES:

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**Horizon Menthol Yellow**

Product Weight : 0.8357g

Tobacco Weight :0.5876g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Menthol  
Propylene glycol  
Processing aids

NOTES:

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**Horizon Orange**

Product Weight : 0.8304g

Tobacco Weight :0.5876g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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## Horizon Purple

Product Weight : 0.8640g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

### NOTES:

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## Horizon Red

Product Weight : 0.8642g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

### NOTES:

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**Horizon White**

Product Weight : 0.8304g

Tobacco Weight :0.5876g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Horizon Yellow**

Product Weight : 0.8304g

Tobacco Weight :0.5876g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**JPS Blue**

Product Weight : 0.9369g

Tobacco Weight :0.7235g

Ingredients listed in descending order by weight:

Tobacco  
Water

**NOTES:**

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**JPS Duo Gold**

Product Weight : 0.8703g

Tobacco Weight :0.6011g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Flavourings  
Menthol

NOTES:

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**JPS Gold**

Product Weight : 0.8772g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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## JPS Menthol

Product Weight : 0.9474g

Tobacco Weight :0.7235g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Menthol  
Propylene glycol

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**JPS Nano Blue**

Product Weight : 0.6974g

Tobacco Weight :0.4916g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Propylene glycol  
Invert sugar  
Sucrose and/or sucrose syrup  
Cocoa and cocoa products  
Flavourings

NOTES:

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**JPS Nano Gold**

Product Weight : 0.6974g

Tobacco Weight :0.4916g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Propylene glycol  
Invert sugar  
Sucrose and/or sucrose syrup  
Cocoa and cocoa products  
Flavourings

NOTES:

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**JPS Nano Red**

Product Weight : 0.6783g

Tobacco Weight :0.4916g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Propylene glycol  
Invert sugar  
Sucrose and/or sucrose syrup  
Cocoa and cocoa products  
Flavourings

NOTES:

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**JPS Red**

Product Weight : 0.9296g

Tobacco Weight :0.7235g

Ingredients listed in descending order by weight:

Tobacco  
Water

**NOTES:**

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**JPS Silver**

Product Weight : 0.8603g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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- \* Processing aids and preservatives that are not significantly present in, and do not functionally affect, the finished product are grouped as "processing aids" and/or "preservatives". Each processing aid and preservative grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.



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**JPS Sky Blue**

Product Weight : 0.8603g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**JPS Superkings Blue**

Product Weight : 0.9752g

Tobacco Weight :0.7370g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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- \* Flavourings that make up each brand's unique flavour characteristics are grouped as "natural" and/or "artificial" flavours. Each flavouring grouped under this heading is disclosed in the "Composite List of Tobacco Ingredients" accompanying this report.
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**JPS Superkings Gold**

Product Weight : 0.9752g

Tobacco Weight :0.7370g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**JPS Superkings Menthol**

Product Weight : 0.9815g

Tobacco Weight :0.7370g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Menthol  
Processing aids

NOTES:

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**JPS Superkings Red**

Product Weight : 0.9748g

Tobacco Weight :0.7370g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**JPS Superkings Silver**

Product Weight : 1.0272g

Tobacco Weight :0.7370g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**JPS Player's Blue**

Product Weight : 0.9369g

Tobacco Weight :0.7235g

Ingredients listed in descending order by weight:

Tobacco  
Water

**NOTES:**

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**JPS Player's Gold**

Product Weight : 0.8772g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**JPS Player's Red**

Product Weight : 0.9296g

Tobacco Weight :0.7235g

Ingredients listed in descending order by weight:

Tobacco  
Water

**NOTES:**

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**Peter Stuyvesant Classic Blue**

Product Weight : 0.8772g

Tobacco Weight :0.6637g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Peter Stuyvesant Filter Red**

Product Weight : 0.9296g

Tobacco Weight :0.7235g

Ingredients listed in descending order by weight:

Tobacco  
Water

NOTES:

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**Peter Stuyvesant Fine Silver**

Product Weight : 0.8603g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Peter Stuyvesant NY Blend Smooth**

Product Weight : 0.8000g

Tobacco Weight :0.5647g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Invert sugar  
Glycerol  
Corn syrup  
Propylene glycol  
Cocoa and cocoa products  
Flavourings  
Processing aids

NOTES:

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**Peter Stuyvesant Refined Gold**

Product Weight : 0.8603g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Processing aids

NOTES:

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**Peter Stuyvesant +Pop Refreshing Crushball**

Product Weight : 0.8853g

Tobacco Weight :0.6175g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Flavourings  
Menthol  
Processing aids

NOTES:

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**Red Fortune Bamboo**

Product Weight : 0.9165g

Tobacco Weight :0.6658g

Ingredients listed in descending order by weight:

Tobacco  
Water  
Glycerol  
Citric acid

NOTES:

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**TOBACCO INGREDIENTS**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>	<b>Function</b>
Acetoin	0.000090	Flavour
Acetophenone	<0.00001	Flavour
Acetylpyrazine, 2-	0.000014	Flavour
Angelica root oil	0.000010	Flavour
Anise star oil	0.000027	Flavour
Benzaldehyde	0.000013	Flavour
Butyric acid	<0.00001	Flavour
Caramel	0.00033	Flavour
Carob bean extract	0.0051	Flavour
Carvone, l-	0.0087	Flavour
Cassia extract (fistula)	0.00054	Flavour
Citric acid	0.12	Casing
Cocoa and cocoa products	0.45	Flavour
Coffee extract	0.00077	Flavour
Corn syrup	0.68	Flavour
Damascone, beta-	0.000031	Flavour
Dextrose	0.0055	Flavour
Diacetyl	<0.00001	Flavour
Dimethoxybenzene, para-	<0.00001	Flavour
Dimethylpyrazine, 2,5-	<0.00001	Flavour
Ethyl decanoate	<0.00001	Flavour
Ethyl hexanoate	<0.00001	Flavour
Ethyl maltol	0.0012	Flavour
Ethyl phenylacetate	<0.00001	Flavour
Ethyl-3,(5 or 6)dimethylpyrazine, 2-	<0.00001	Flavour
Fig juice concentrate and/or extract	0.058	Flavour
Glycerol	1.1	Humectant/Solvent



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**TOBACCO INGREDIENTS**

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<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>	<b>Function</b>
Invert sugar	1.9	Flavour
Ionone-beta	0.000014	Flavour
Isobutyraldehyde	<0.00001	Flavour
Licorice extract	0.17	Flavour
Maltol	0.000016	Flavour
Menthol	0.65	Flavour
Menthone	0.026	Flavour
Menthyl acetate	0.049	Flavour
Methoxybenzaldehyde, para-	<0.00001	Flavour
Methyl butyraldehyde, 3-	<0.00001	Flavour
Methyl cyclopentenolone	0.000020	Flavour
Methylbutyric acid, 2-	<0.00001	Flavour
Mint oil	0.13	Flavour
Nonalactone, gamma-	<0.00001	Flavour
Octalactone, gamma-	0.000013	Flavour
Peppermint oil	0.18	Flavour
Phenethyl alcohol	0.00037	Flavour
Piperonal	0.00013	Flavour
Propylene glycol	2.1	Humectant/Solvent
Raisin extract and/or concentrate	0.042	Flavour
Rum	0.0025	Flavour
Sucrose and/or sucrose syrup	0.90	Flavour
Tetramethylpyrazine, 2,3,5,6-	0.000014	Flavour
Undecalactone, gamma-	<0.00001	Flavour
Valerolactone, gamma-	<0.00001	Flavour
Vanillin	0.0051	Flavour
Ethanol		Processing aid/Solvent



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**TOBACCO INGREDIENTS**

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<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>	<b>Function</b>
Carbon dioxide		Processing aid
Isopentane		Processing aid
Nitrogen		Processing aid



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**CIGARETTE PAPER**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Cellulose	3.3
Calcium carbonate	1.6
Distarch phosphate	0.23
Sodium alginate	0.21
Potassium citrate	0.13
Guar gum	0.044
Processing aids	



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**SIDeseam Adhesive**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Ethylene vinyl acetate copolymer	0.11
Polyvinyl acetate	0.024
Glyceryl triacetate	0.0036
Polyvinyl alcohol	0.00048
Processing aids and preservatives	



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**MONOGRAM INK / DIE PRINT INK**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Linseed oils	0.0020
Mineral oils	0.0020
Acid blue 9 aluminium lake	0.0010
Alkyd resin	0.0010
Allura red lake	0.0010
Aluminium oxide	0.0010
Brilliant blue FCF	0.0010
Butylated hydroxytoluene	0.0010
Calcium carbonate	0.0010
Colophony	0.0010
Dextrose	0.0010
Iron oxides (black)	0.0010
Linseed oil alkyd	0.0010
Linseed oil modified	0.0010
Lithol rubine BK	0.0010
Orange yellow S	0.0010
Pentaerythritol	0.0010
Phenol derivative	0.0010
Pigment blue 15	0.0010
Pigment yellow 100	0.0010
Ponceau 4R	0.0010
Rosin polymer modified	0.0010
Silicon dioxide	0.0010
Tall oil rosin	0.0010
Titanium dioxide	0.0010
Processing aids	



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**TIPPING / FILTER ADHESIVES**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Ethylene vinyl acetate copolymer	0.62
Polyvinyl alcohol	0.12
Hydrocarbon waxes	0.092
Polycyclopentadiene	0.074
Diethylene glycol dibenzoate	0.060
Dipropylene glycol dibenzoate	0.060
Styrene-, alpha-methylstyrene copolymer	0.052
Polyvinyl acetate/vinyl alcohol copolymer	0.037
Hydrocarbon resin	0.023
Petroleum distillates	0.020
Polyvinyl acetate	0.020
Glyceryl triacetate	0.013
Polyethylene wax	0.0064
Boric acid	0.0021
Butylated hydroxytoluene	0.00041
Processing aids and preservatives	





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**FILTER PAPERS / PLUGWRAP PAPERS**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Cellulose	2.2
Calcium carbonate	0.39
Ethyl cellulose	0.21
Viscose	0.18
Polyvinyl alcohol	0.089
Acetyl tributyl citrate	0.035
Sodium carboxy methyl cellulose	0.024
Guar gum	0.0086
Polyamidoamine epichlorhydrine resin	0.0037
Calcium stearate	0.00021
Processing aids	



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**FILTRATION MATERIALS**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Cellulose acetate	17
Cellulose	4.8
Capsule ingredients	1.9
Glyceryl triacetate	1.7
Titanium dioxide	0.067
Processing aids	



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**FILTER PAPER INKS / TIPPING PAPERS & TIPPING INKS**

<b>Ingredient</b>	<b>Quantity Not Exceeded (% of product weight)</b>
Cellulose	3.1
Calcium carbonate	0.76
Titanium dioxide	0.56
Clay, calcinated	0.46
Talcum	0.40
Kaolin	0.22
Iron oxides (black, red and yellow)	0.18
Sodium magnesium aluminosilicate	0.16
Starch	0.16
Starch oxidised	0.16
Nitrocellulose	0.083
Acetyl tributyl citrate	0.050
Disodium hydrogenphosphate	0.044
Silicon dioxide	0.016
Alkyl ketene dimer	0.013
Glyceryl triacetate	0.012
Sodium sulphate	0.012
Chlorite	0.010
Rosin	0.0080
Resin acids and rosin acids, modified	0.0076
Colophony	0.0038
Tall oil rosin	0.0038
Polyamide epichlorohydrin resin	0.0027
Processing aids	